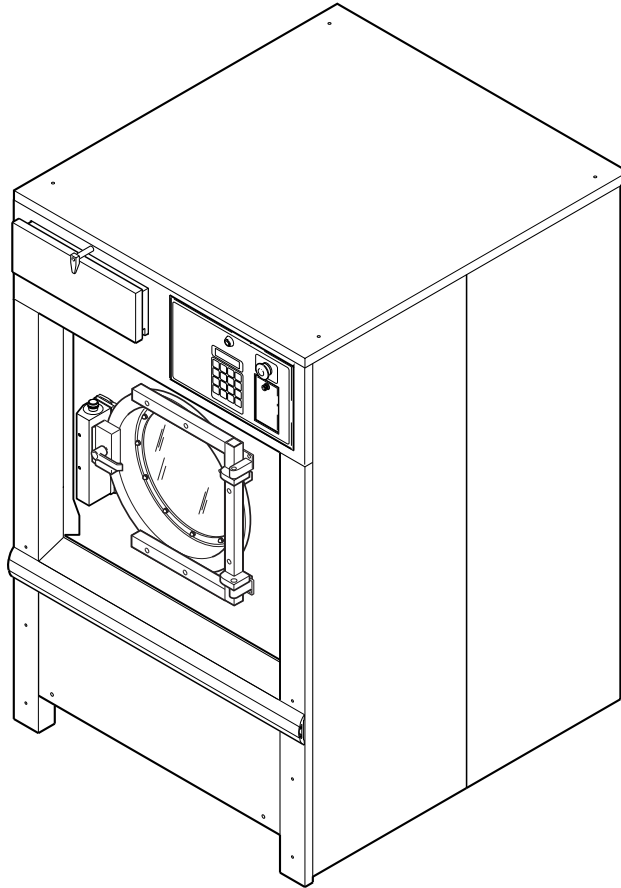


Washer-Extractor

Cabinet Freestanding
Refer to Page 3 for Model Numbers



CFS1465C_F230509

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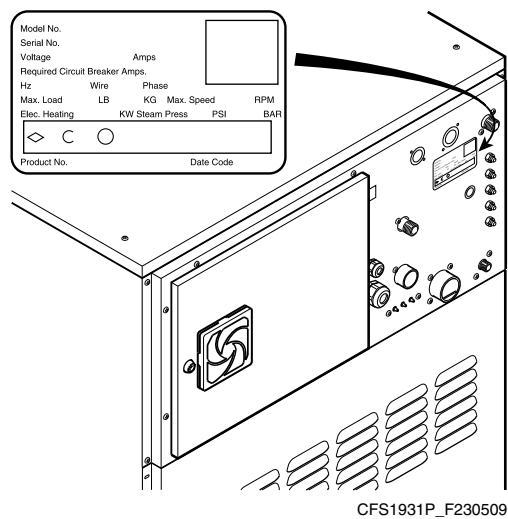
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.

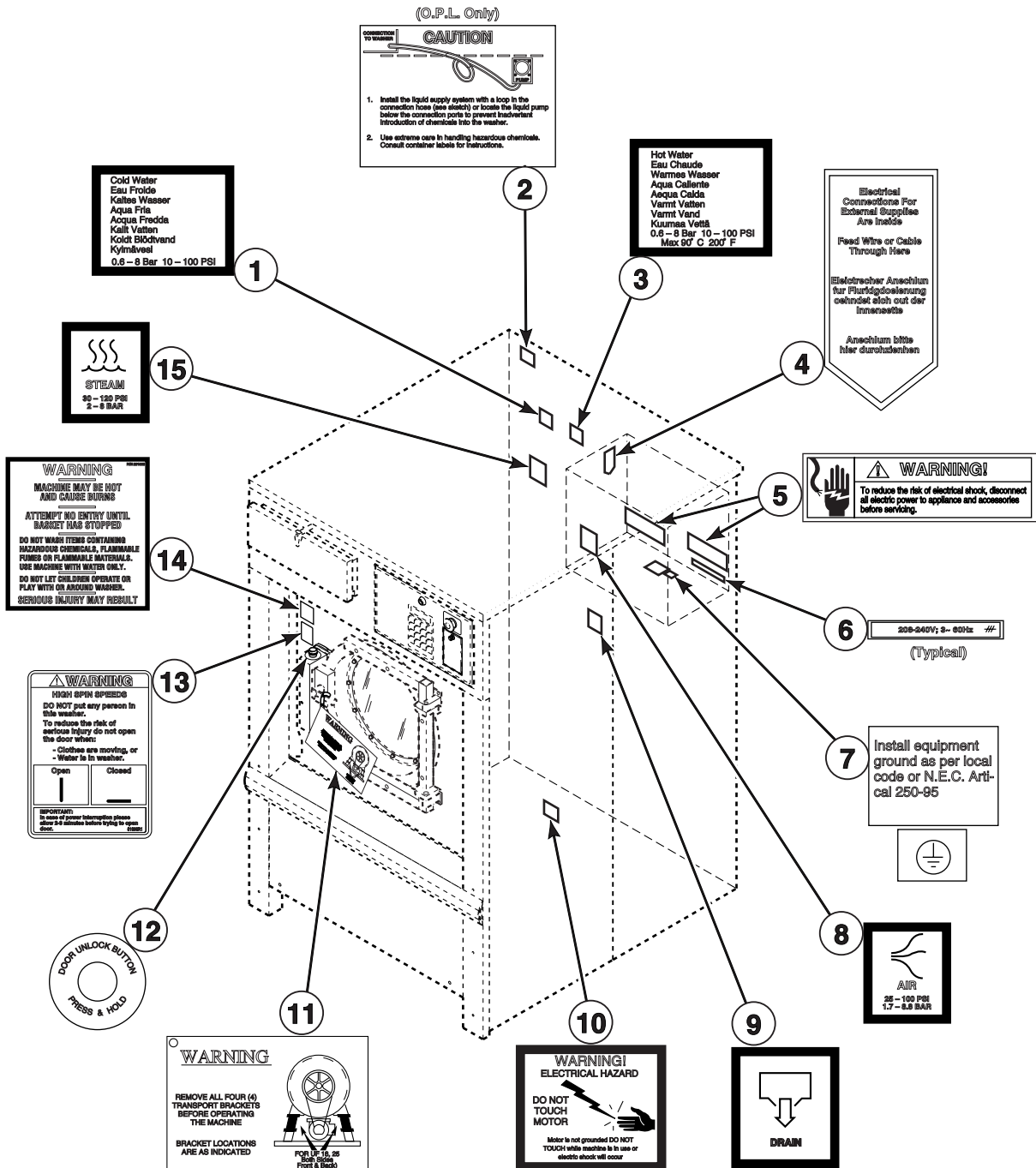


Model Identification

Information in this manual is applicable to these washer-extractor models:

SF35PV	UF35PV
SF50PV	UF50PV
SF85PV	UF85PV

Decals



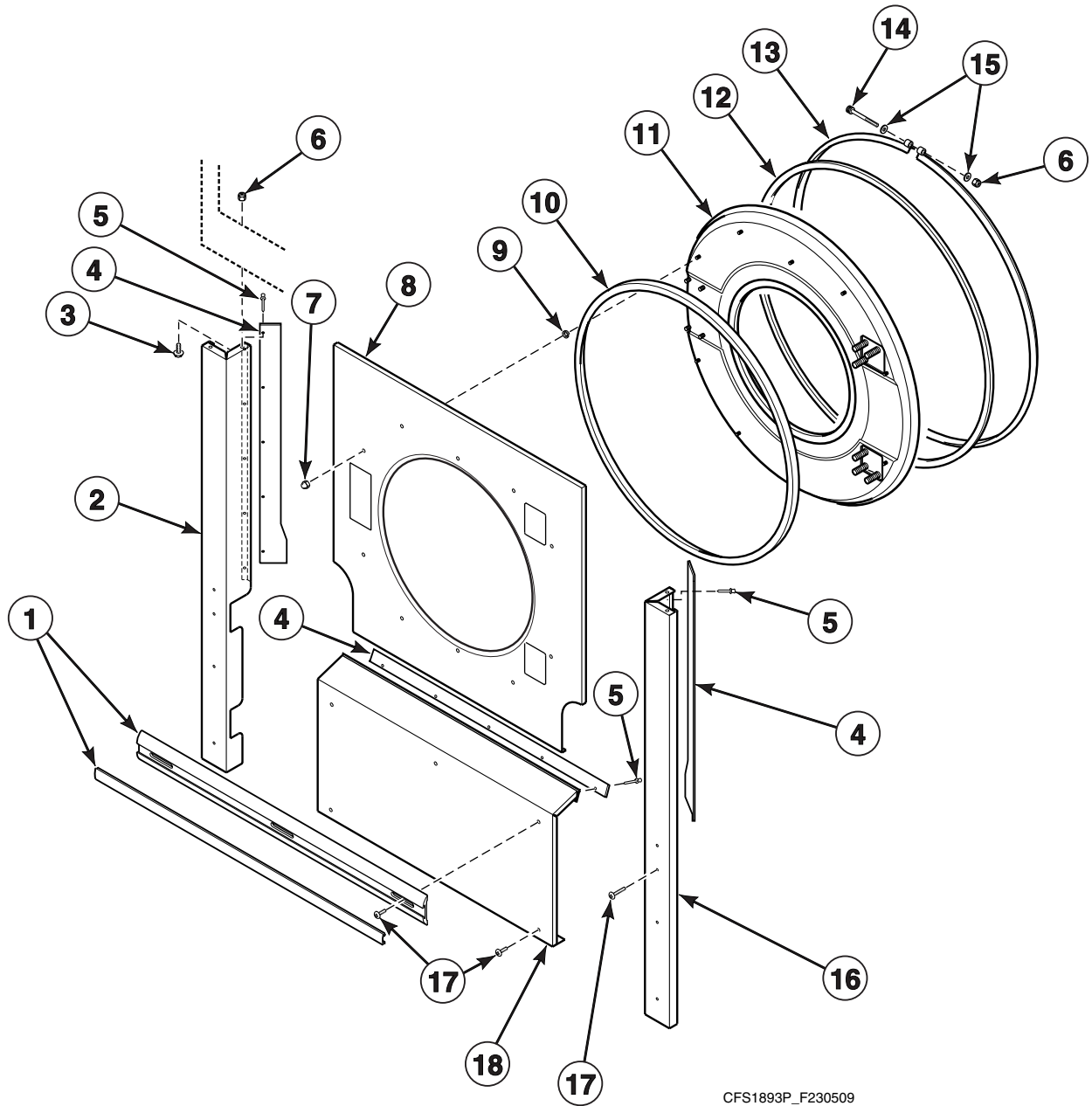
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Decals

REF	PART NO.	DESCRIPTION	COMMENTS
1	F230857	Cold Water Decal	
2	F230877	Liquid Supply Decal	
3	F230856	Hot Water Decal	
4	F230217	Electric Warning Decal	
5	505281	Disconnect Power Warning Label	
6	N/A	Decal	
7	F230630	Ground Decal	
8	F231148	Air Requirement Decal	
9	F231150	Drain Decal	
10	F230831	Electric Hazard Warning Decal	
11	F230560	Remove Transformer Bracket Warning Tag	
12	F230816	Door Unlock Decal	
13	81968	Door Warning Label	
14	F231065	Personal Injury Warning Decal	
15	F231147	Steam Decal	

N/A = Part no longer available

Front Panels

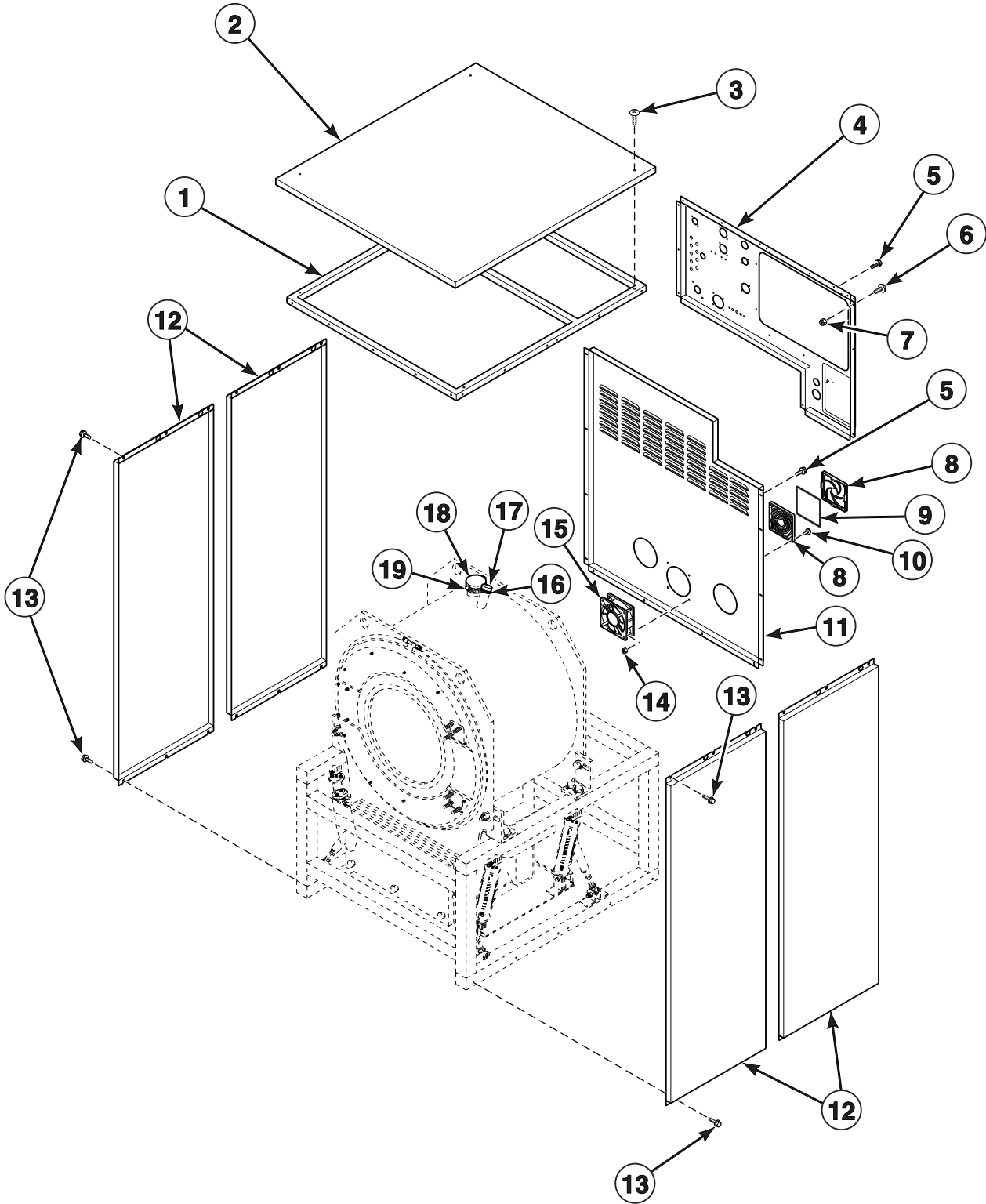


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Front Panels

REF	PART NO.	DESCRIPTION	COMMENTS
	F170178	Sump Gasket	Models SF35PV and UF35PV order 7 feet; Models SF50PV and UF50PV order 11 feet; Models SF85PV and UF85PV order 14 feet
1	F150404	Rub Rail	Models SF35PV and UF35PV
	F150405	Rub Rail	Models SF50PV and UF50PV
	F150406	Rub Rail	Models SF85PV and UF85PV
2	F606731	Front Column	Models SF35PV and UF35PV; Left
	F606316	Front Column	Models SF50PV and UF50PV; Left
	F607341	Front Column	Models SF85PV and UF85PV; Left
3	F430925	Screw	
4	F170407	Flat Plastic	Models SF35PV, SF50PV, UF35PV and UF50PV; Order 3 feet
	F170406	Flat Plastic	Models SF85PV and UF85PV; Order 4 feet
5	F432222	Rivet	
6	F430215	Nut	
7	F431026	Nut	
8	F607036	Shell Front Cover	Models SF35PV and UF35PV
	F606539	Shell Front Cover	Models SF50PV and UF50PV
	F607386	Shell Front Cover	Models SF85PV and UF85PV
9	F431100	Washer	
10	F170128	Sponge Rubber	Models SF35PV and UF35PV order 7 feet; Models SF50PV and UF50PV order 12 feet; Models SF85PV and UF85PV order 14 feet
11	F633684	Shell Front Weldment	Models SF35PV and UF35PV
	F631651	Shell Front Weldment	Models SF50PV and UF50PV
	F631650	Shell Front Weldment	Models SF85PV and UF85PV
12	F170125P	Shell Band Seal	
	F170120RP	Shell Band Gasket	
13	F741701	Shell Band Kit	Models SF35PV and UF35PV; Includes items 6, 14 and 15
	F741702	Shell Band Kit	Models SF50PV and UF50PV
	F603910	Shell Band Assembly	Models SF85PV and UF85PV; Top
	F603911	Shell Band Assembly	Models SF85PV and UF85PV; Bottom
14	F430500	Screw	
15	F430317	Washer	
16	F606730	Front Column	Models SF35PV and UF35PV; Right
	F606315	Front Column	Models SF50PV and UF50PV; Right
	F607342	Front Column	Models SF85PV and UF85PV; Right
17	F430921	Screw	
18	F606732	Front Cover	Models SF35PV and UF35PV; Bottom
	F606317	Front Cover	Models SF50PV and UF50PV; Bottom
	F607338	Front Cover	Models SF85PV and UF85PV; Bottom

Side, Rear and Top Panels

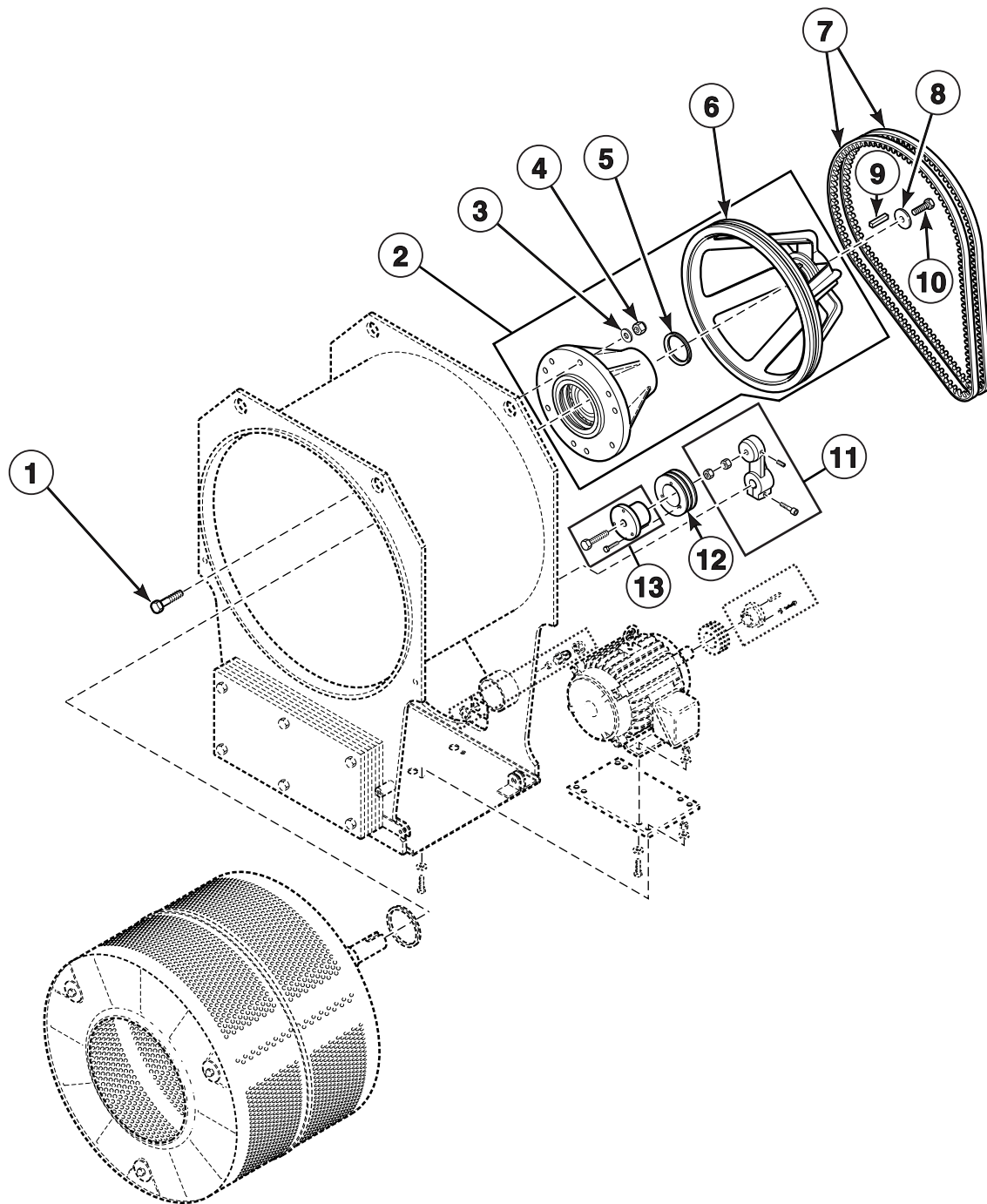


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Side, Rear and Top Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	F606723	Top Frame Weldment	Models SF35PV and UF35PV
	F605823	Top Frame Weldment	Models SF50PV and UF50PV
	F634143	Top Frame Weldment	Models SF85PV and UF85PV
2	F606719	Top Cover	Models SF35PV and UF35PV
	F605920	Top Cover	Models SF50PV and UF50PV
	F634140	Top Cover	Models SF85PV and UF85PV
3	F430986	Screw	
4	F635616	Rear Panel	Models SF35PV and UF35PV; Upper
	F631454	Rear Panel	Models SF50PV and UF50PV; Upper
	F633023	Rear Panel	Models SF85PV and UF85PV; Upper
5	F430174	Screw	
6	F430925	Screw	
7	F430215	Nut	
8	F220900	Filter Retainer Guard	
9	F0270321-00P	Filter	
10	F430916	Screw	
11	F631696	Rear Cover	Models SF35PV and UF35PV
	F631695	Rear Cover	Models SF50PV and UF50PV
	F607335	Rear Cover	Models SF85PV and UF85PV
12	F606718	Side Panel	Models SF35PV and UF35PV; 4 per machine
	F730399	Side Panel Kit	Models SF50PV and UF50PV; 4 per machine; Includes F170148 Foam
	F607339	Side Panel	Models SF85PV and UF85PV; 4 per machine
13	F430179	Screw	
14	F430231	Nut	
15	F110106	Muffin Fan	120 Volt
16	F200215	Hose Clamp	Small; No. 28
17	F150352	Overflow Plug	Small
18	F150443	Plug	Large
19	F200213	Hose Clamp	Large; No. 40

Basket, Pulley, Belt and Trunnion (Drawing 1 of 2)



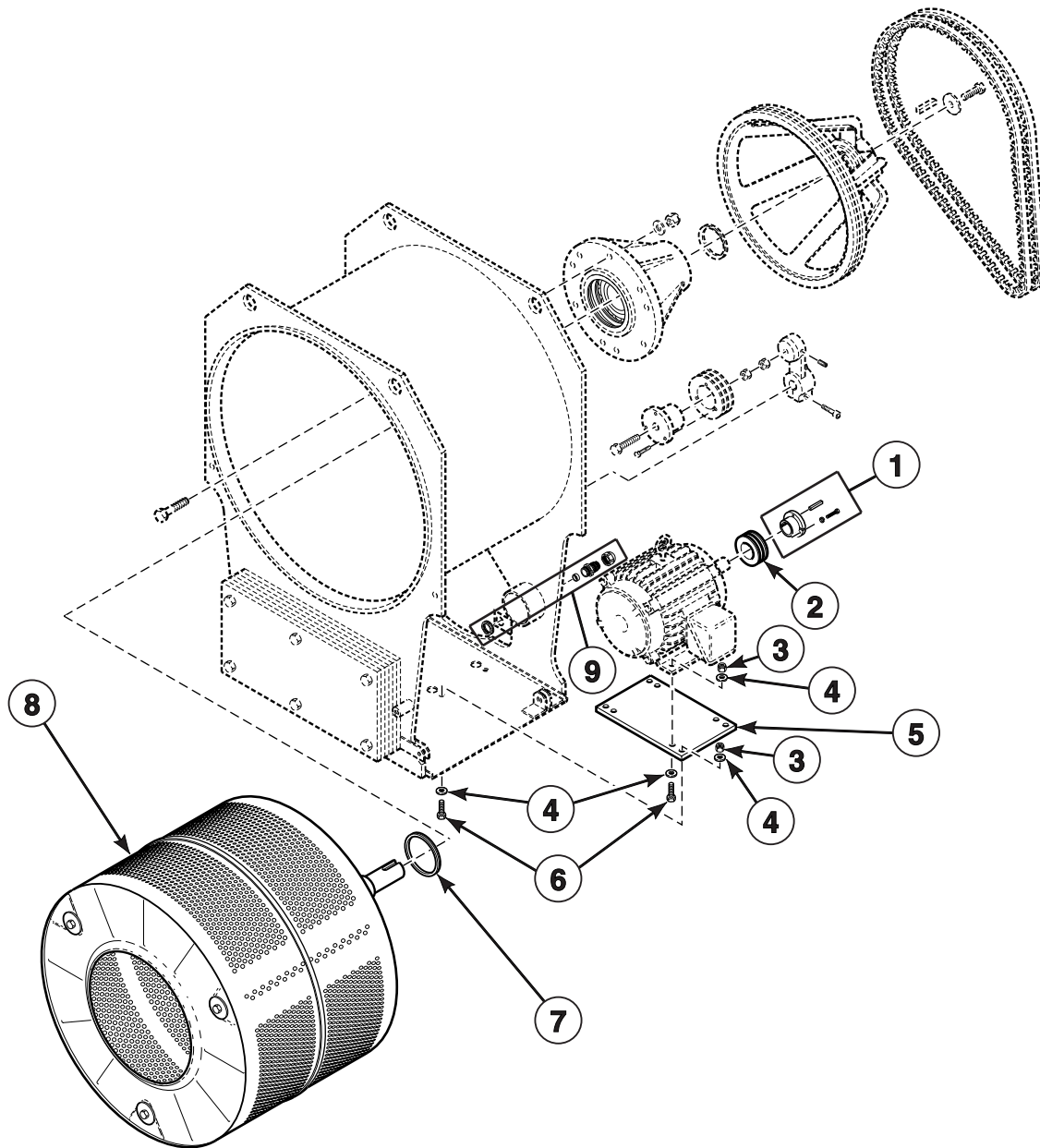
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Basket, Pulley, Belt and Trunnion (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430987	Screw	Models SF35PV and UF35PV
	F430947	Screw	Models SF50PV and UF50PV
	F430952	Bolt	Models SF85PV and UF85PV
2	F730425-1	Trunnion Kit	Models SF35PV and UF35PV; Includes items 3-6
	F730387-1	Trunnion Kit	Models SF50PV and UF50PV; Includes items 3-6
	F730435	Trunnion Kit	Models SF85PV and UF85PV; Includes items 3-6
3	N/A	Washer	Models SF35PV and UF35PV
	F430325	Washer	Models SF50PV and UF50PV
	F430326	Washer	Models SF85PV and UF85PV
4	F430240	Nut	Models SF35PV and UF35PV
	F430201	Nut	Models SF50PV and UF50PV
	F430202	Nut	Models SF85PV and UF85PV
5	F100249	V-Ring Seal	Models SF35PV and UF35PV
	F100245	V-Ring Seal	Models SF50PV and UF50PV
	F100250P	V-Ring Seal	Models SF85PV and UF85PV
6	F150253	Basket Pulley	Models SF35PV and UF35PV
	F150245	Basket Pulley	Models SF50PV and UF50PV
	F150264	Basket Pulley Assembly	Models SF85PV and UF85PV through Serial No. 0600173409
	F150280	Basket Pulley Assembly	Models SF85PV and UF85PV starting Serial No. 0600173410
7	F280362	Belt	Models SF35PV and UF35PV; 3VX800; 2 per machine
	F280363	Belt	Models SF50PV and UF50PV; 3V8830; 2 per machine
	F280361	Belt	Models SF85PV and UF85PV; 3VX950; Models through 12/94; 2 per machine
	F280357	Belt	Models SF85PV and UF85PV; BX-93; Models starting 1/95 through 6/01; 2 per machine
	F0280378-00	Belt	Models SF85PV and UF85PV; BX-106; Models starting 6/01; 2 per machine
8	F605985F	Pulley Cover Plate	
9	F430808	Key	Models SF35PV and UF35PV
	F430812	Pulley Key	Models SF50PV, SF85PV, UF50PV and UF85PV
10	F430183	Screw	
11	F280275	Idler Arm	Models starting 1995; Includes nuts and screws
12	F280415	Pulley	Models SF35PV, SF50PV, UF35PV and UF50PV; Models starting 1995
	F280296P	Pulley	Models SF85PV and UF85PV; For BX-106 belt; Models starting 1995
13	F280414P	Idler Bushing Kit	Models starting 1995; Includes F430935 Screw and F431100 Washer

N/A = Part no longer available

Basket, Pulley, Belt and Trunnion (Drawing 2 of 2)

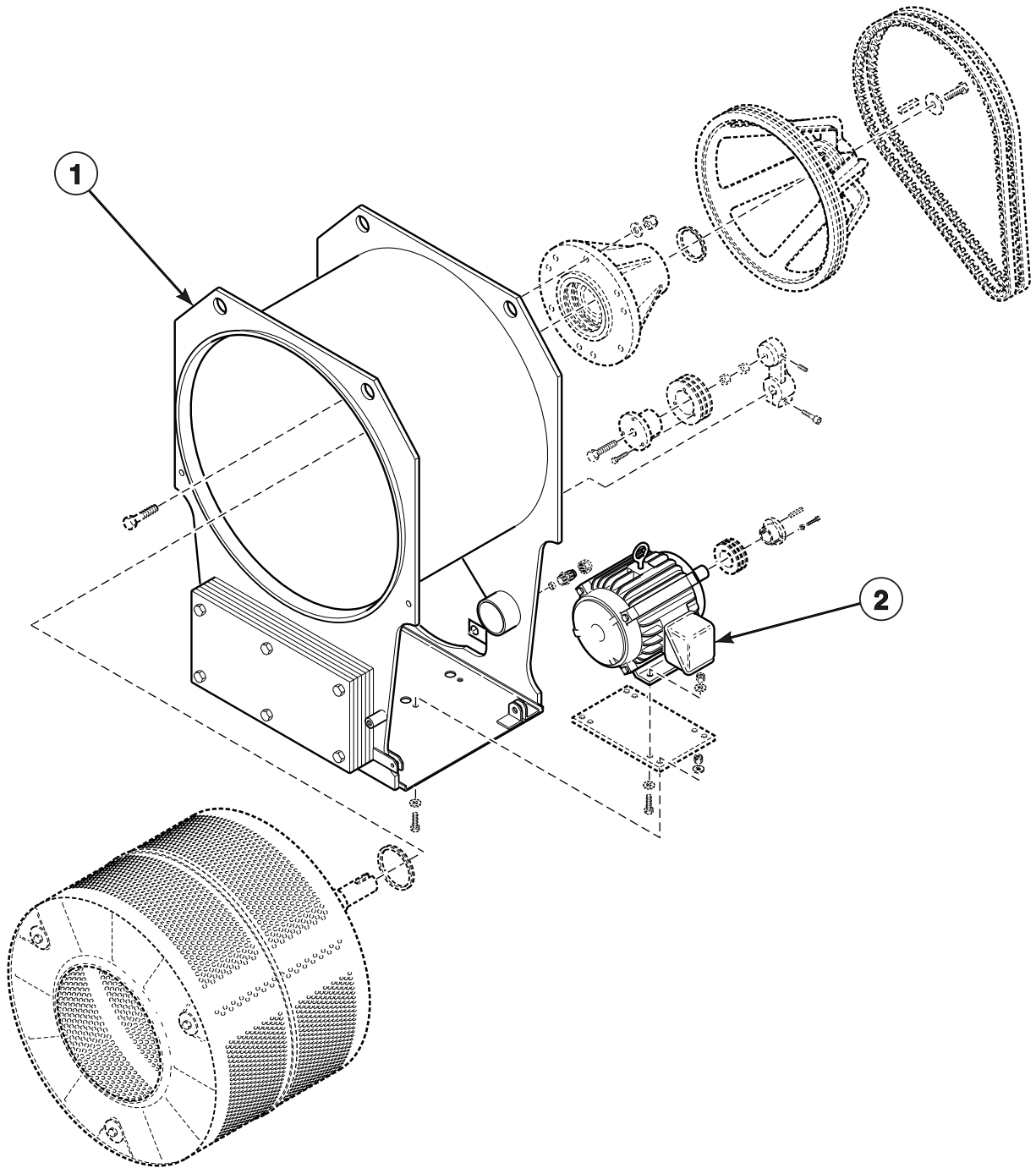


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Basket, Pulley, Belt and Trunnion (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F280233P	Bushing	Models SF35PV, SF50PV, UF35PV and UF50PV; Includes screws, washers and key
	F280260	Pulley Bushing	Models SF85PV and UF85PV; Includes screws, washers and key
2	F0280385-00	Pulley	Models SF35PV and UF35PV; Models through 1/00
	F280285P	Pulley	Models SF35PV and UF35PV starting 1/00; Models SF50PV and UF50PV
	F280273	Pulley	Models SF85PV and UF85PV
3	F430218	Nut	Models SF35PV, SF50PV, UF35PV and UF50PV
	F430239	Nut	Models SF85PV and UF85PV
4	F431100	Washer	Models SF35PV, SF50PV, UF35PV and UF50PV
	F430319	Washer	Models SF85PV and UF85PV
5	F432288	Motor Spacer	Models SF35PV, SF50PV, UF35PV and UF50PV
	F432289	Motor Spacer	Models SF85PV and UF85PV; Models through 6/12/00
6	F430939	Screw	Models SF35PV, SF50PV, UF35PV and UF50PV
	F430947	Screw	Models SF85PV and UF85PV
7	F100245	V-Ring Seal	Models SF35PV and UF35PV
	F100243P	V-Ring Seal	Models SF50PV and UF50PV
	F100251	Excluder Seal	Models SF85PV and UF85PV
8	F606693	Basket Assembly	Models SF35PV and UF35PV
	F605822	Basket Assembly	Models SF50PV and UF50PV
	F607248	Basket Assembly	Models SF85PV and UF85PV
9	F140331	Strain Relief Connector	PG21

Shell and Motor

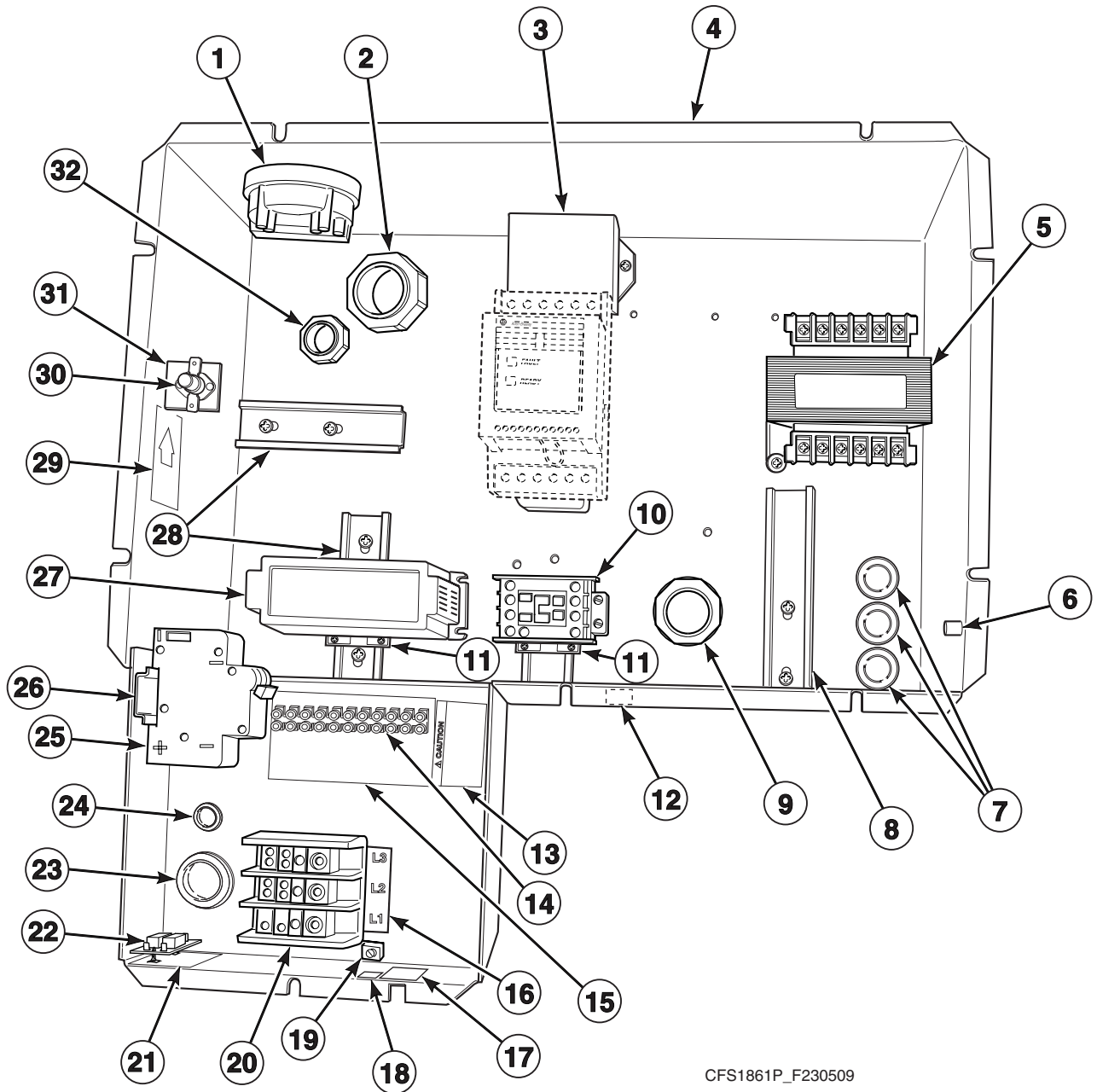


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Shell and Motor

REF	PART NO.	DESCRIPTION	COMMENTS
	F0636276-01	Shell Assembly Replacement Kit	Models SF35PV and UF35PV; Includes item 1, item 11 from <i>Decals</i> section, item 14 from <i>Front Panels</i> section, basket pulley and basket assembly from <i>Basket, Pulley, Belt and Trunnion</i> section
	F0636275-01	Shell Assembly Replacement Kit	Models SF50PV and UF50PV; Includes item 1, item 11 from <i>Decals</i> section, item 14 from <i>Front Panels</i> section, basket pulley and basket assembly from <i>Basket, Pulley, Belt and Trunnion</i> section
	F0636274-01	Shell Assembly Replacement Kit	Models SF85PV and UF85PV; Includes item 1, item 11 from <i>Decals</i> section, item 14 from <i>Front Panels</i> section, basket pulley and basket assembly from <i>Basket, Pulley, Belt and Trunnion</i> section
1	F606705-2	Shell Assembly	Models SF35PV and UF35PV
	F605871-2	Shell Assembly	Models SF50PV and UF50PV
	F0636202-00	Shell Weldment	Models SF85PV and UF85PV
2	F220215U	Motor	Models SF35PV and UF35PV; 1305-Series drive; Reliance
	F220215M	Motor	Models SF35PV and UF35PV; 1305 and 160-Series drive; Magnetek
	F0220439-00	Motor	Models SF35PV and UF35PV; 160-Series drive
	F220214U	Motor	Models SF50PV and UF50PV; 1305-Series drive; US
	F220434P	Motor	Models SF50PV and UF50PV; 1305-Series drive; US premium
	F220236	Motor	Models SF50PV and UF50PV; 1305 and 160-Series drive; Magnetek
	F220214MP	Motor	Models SF50PV and UF50PV; 1305 and 160-Series drive; Magnetek
	F220217	Motor	Models SF85PV and UF85PV; US
	F220438	Motor	Models SF85PV and UF85PV; Magnetek

Drive Box - Models SF35PV, SF50PV, UF35PV and UF50PV **(Drawing 1 of 5)**

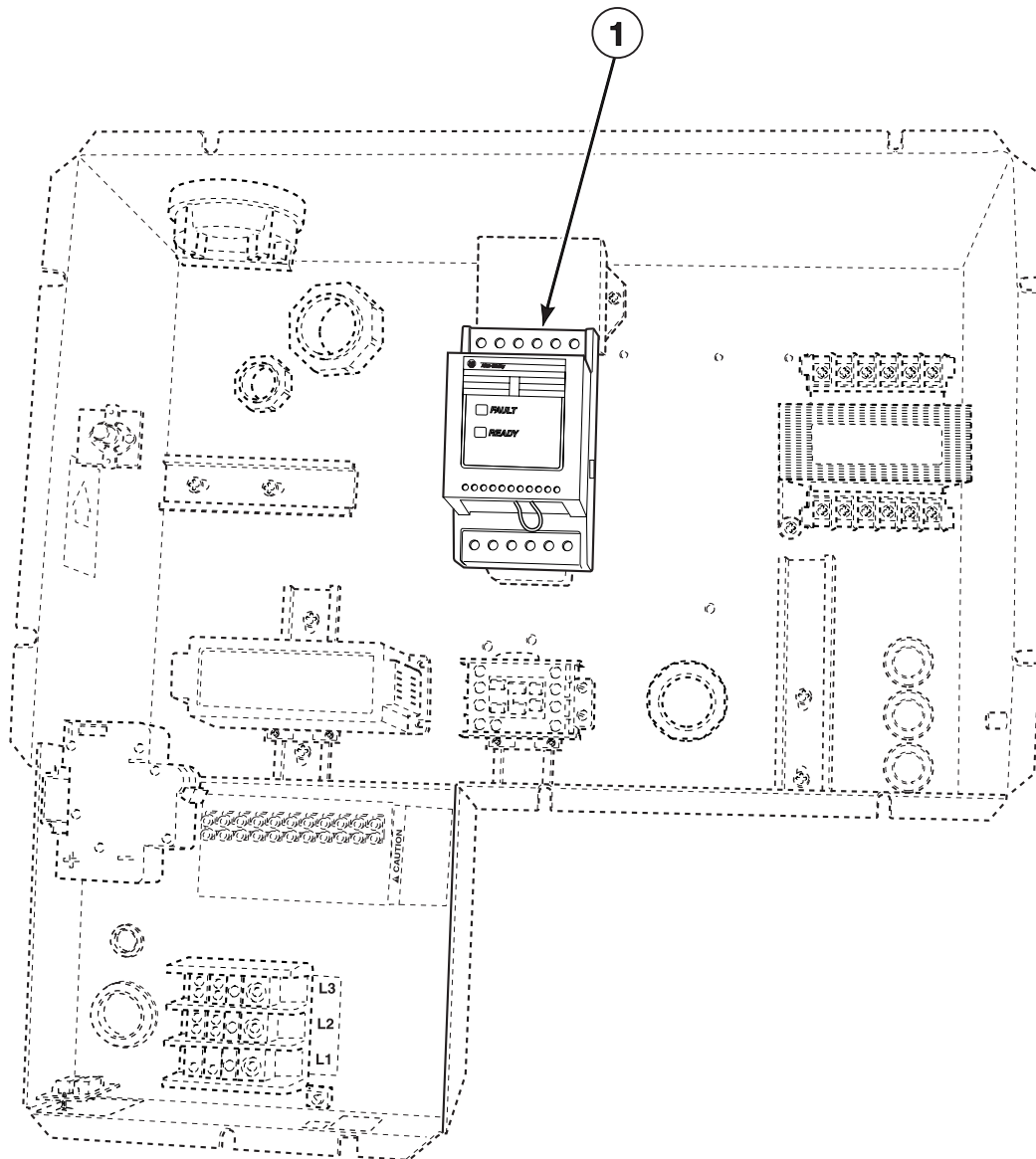


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Drive Box - Models SF35PV, SF50PV, UF35PV and UF50PV (Drawing 1 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0340340-10P	Water Level Switch	Models SF35PV and UF35PV
	F0340343-10P	Water Level Switch	Models SF50PV and UF50PV
2	F140341	Strain Relief Connector	PG36
3	F635257	Air Duct Assembly	
4	F634605	AC Drive Box Assembly	
5	F360124P	Transformer	150 VA; Standard models
	F360125	Transformer	250 VA; Models with water reuse option
6	F140526	Plug	
7	F180485	Cap Plug	7/8 inch
8	F610843	Mounting Rail	6 inch
9	F140224	Strain Relief Connector	PG29
10	F330175P	Contactor	
11	F330530	End Anchor	
12	F231416	AC Drive Caution Decal	
13	F231345-4	External Supply Caution Decal	
14	F140782	Terminal Block	
15	F230764-6	External Supply Connection Decal	
16	F230677	Input Power Connector Decal	
17	F230630	Ground Decal	
18	F231434	Ground Decal	
19	F140734	Ground Terminal Lug	
20	F140770	Input Terminal Block	
21	F231271-1	External Supply Fuse Decal	
22	F0350312-10	Fuse Holder	
23	F180486	Cap Plug	1 1/8 inch
24	F180507	Cap Plug	5/8 inch
25	F350201	Circuit Breaker	2 pole; 2 Amp; Models with suffix PVP or PVN
	F350202	Circuit Breaker	2 pole; 3 Amp; Models with suffix PVQ or PVT
26	F602595-2	Mounting Rail	2 3/4 inch
27	F370236	Capictor Module	200 Volt; Models with suffix PVQ
	F370237	Capictor Module	400 Volt; Models with suffix PVP or PVN
28	F602595-1	Mounting Rail	5 inch
29	F231379	Thermostat Reset Decal	
30	F290114	Thermostat	
31	F635441	Temperature Sensor Bracket	
32	F140331	Strain Relief Connector	PG21

Drive Box - Models SF35PV, SF50PV, UF35PV and UF50PV (Drawing 2 of 5)



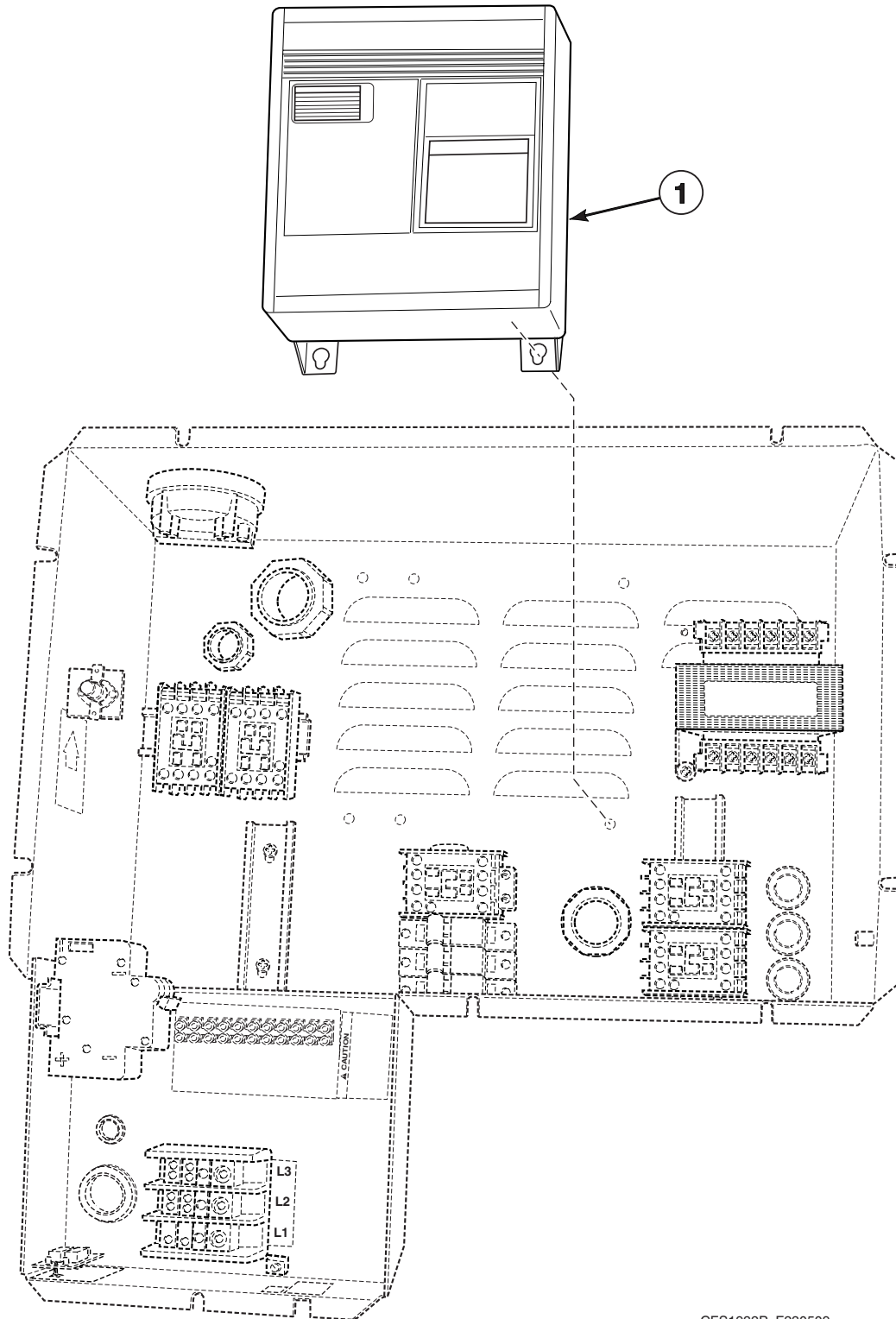
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Drive Box - Models SF35PV, SF50PV, UF35PV and UF50PV (Drawing 2 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F370815	Inverter Drive	Models SF35PV and UF35PV; Models starting 11/12/96 through 8/22/99; Models with suffix PVQ or PVT*; 1305-Series
	F370857	Inverter Drive	Models SF35PV and UF35PV; Models starting 8/22/99; Models with suffix PVQ*; 160-Series
	F370843	Inverter Drive	Models SF35PV and UF35PV; Models starting 8/22/99; Models with suffix PVT*; 160-Series
	F370816	Inverter Drive	Models SF35PV and UF35PV; Models starting 11/12/96 through 8/22/99; Models with suffix PVP or PVN*; 1305-Series
	F370858	Inverter Drive	Models SF35PV and UF35PV; Models starting 8/22/99; Models with suffix PVP or PVN*; 160-Series
	F370815	Inverter Drive	Models SF50PV and UF50PV; Models starting 11/12/96 through 8/22/99; Models with suffix PVQ*; 1305-Series
	F370843	Inverter Drive	Models SF50PV and UF50PV; Models starting 8/22/99; Models with suffix PVQ*; 160-Series
	F370838	Inverter Drive	Models SF50PV and UF50PV; Models starting 11/12/96 through 10/7/99; Models with suffix PVT*; 1336-Series
	F370853	Inverter Drive	Models SF50PV and UF50PV; Models starting 10/7/99; Models with suffix PVT*; 160-Series
	F370818	Inverter Drive	Models SF50PV and UF50PV; Models starting 11/12/96 through 8/22/99; Models with suffix PVP or PVN*; 1305-Series
	F370844	Inverter Drive	Models SF50PV and UF50PV; Models starting 8/22/99; Models with suffix PVP or PVN*; 160-Series

*** NOTE: These drives are not pre-programmed. They must be programmed with parameters based on a machine's requirements before they are installed onto a machine. To determine the necessary drive parameters, use the drive parameter database or contact Alliance Laundry Systems' Customer Service department.**

Drive Box - Models SF35PV, SF50PV, UF35PV and UF50PV (Drawing 3 of 5)



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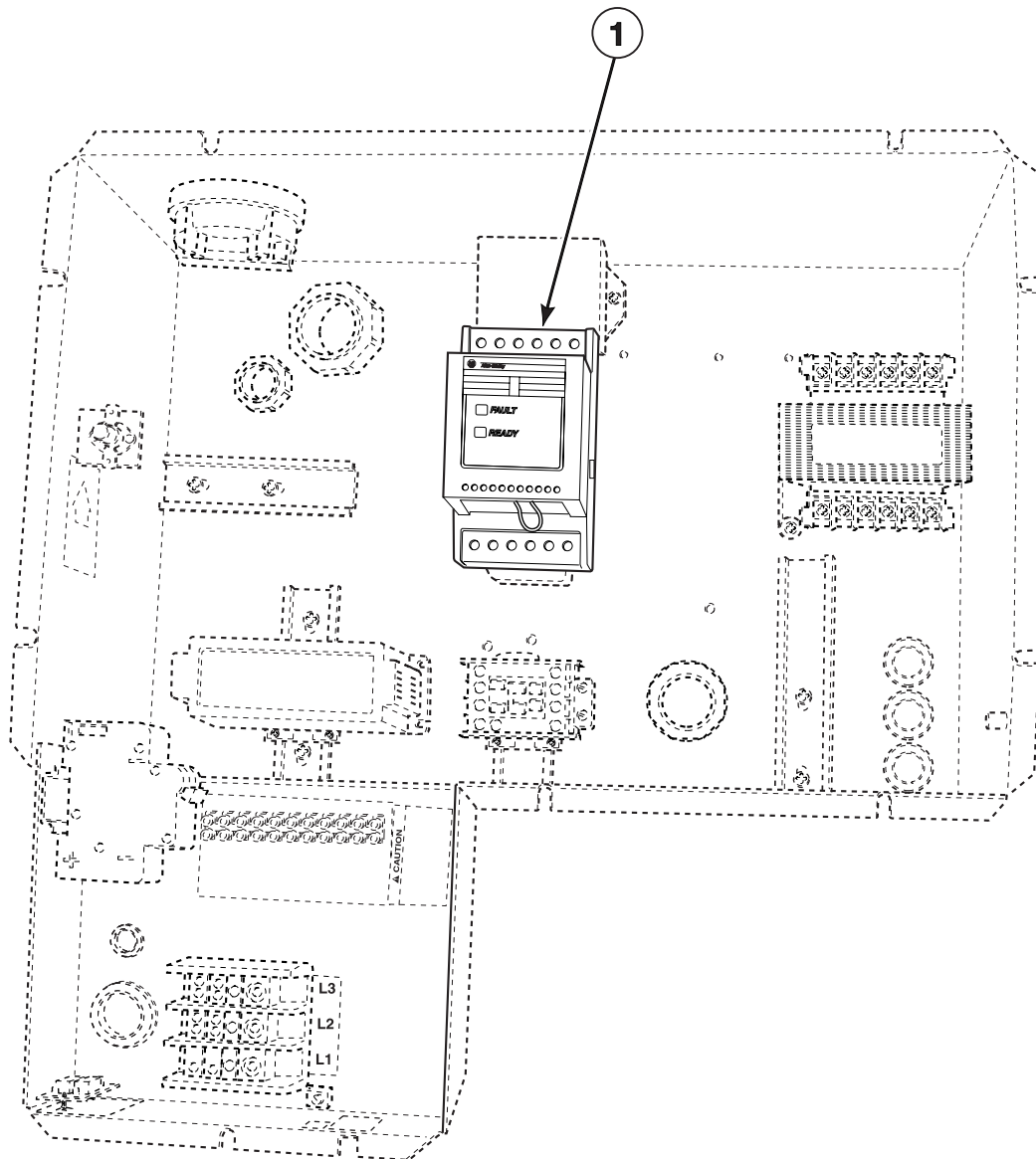
Drive Box - Models SF35PV, SF50PV, UF35PV and UF50PV (Drawing 3 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F079901900	1305 to 160-Series AC Drive Retrofit Kit	Models SF35PV and UF35PV; Q-voltage models; Requires F220215U Motor (Motor manufacturer Part No.* G63653); Includes a 3 inch pulley
	F079901901	1305 to 160-Series AC Drive Retrofit Kit	Models SF35PV and UF35PV; T-voltage models; Requires F220215U Motor (Motor manufacturer Part No.* G63653); Includes a 3 inch pulley
	F079902000	1305 to 160-Series AC Drive Retrofit Kit	Models SF35PV and UF35PV; P and N-voltage models; Requires F220215U Motor (Motor manufacturer Part No.* G63653); Includes a 3 inch pulley
	F079902100	1305 to 160-Series AC Drive Retrofit Kit	Models SF35PV and UF35PV; Q-voltage models; Requires F220215M Motor (Motor manufacturer Part No.* F-391719-61); Includes a 3 inch pulley
	F079902101	1305 to 160-Series AC Drive Retrofit Kit	Models SF35PV and UF35PV; T-voltage models; Requires F220215M Motor (Motor manufacturer Part No.* F-391719-61); Includes a 3 inch pulley
	F079902200	1305 to 160-Series AC Drive Retrofit Kit	Models SF35PV and UF35PV; P and N-voltage models; Requires F220215M Motor (Motor manufacturer Part No.* F-391719-61); Includes a 3 inch pulley
	F079900200	1305 to 160-Series AC Drive Retrofit Kit	Models SF50PV and UF50PV; Q-voltage models; Requires F220214U Motor (Motor manufacturer Part No.* G68094) and a 2.65 inch pulley
	F079900300	1305 to 160-Series AC Drive Retrofit Kit	Models SF50PV and UF50PV; Q-voltage models; Requires F220434 Motor (Motor manufacturer Part No.* 7965) and a 2.65 inch pulley
	F079900400	1305 to 160-Series AC Drive Retrofit Kit	Models SF50PV and UF50PV; Q-voltage models; Requires F220214M Motor (Motor manufacturer Part No.* 9-391718-60) and a 2.65 inch pulley
	F079879000	1305 to 160-Series AC Drive Retrofit Kit	Models SF50PV and UF50PV; Q-voltage models; Requires F220236 Motor (Motor manufacturer Part No.* F-391994-61) and a 2.65 inch pulley
	F079900500	1305 to 160-Series AC Drive Retrofit Kit	Models SF50PV and UF50PV; P and N-voltage models; Requires F220214U Motor (Motor manufacturer Part No.* G68094) and a 2.65 inch pulley
	F079900600	1305 to 160-Series AC Drive Retrofit Kit	Models SF50PV and UF50PV; P and N-voltage models; Requires F220434 Motor (Motor manufacturer Part No.* 7965) and a 2.65 inch pulley
	F079900700	1305 to 160-Series AC Drive Retrofit Kit	Models SF50PV and UF50PV; P and N-voltage models; Requires F220214M Motor (Motor manufacturer Part No.* 9-391718-60) and a 2.65 inch pulley
	F079879100	1305 to 160-Series AC Drive Retrofit Kit	Models SF50PV and UF50PV; P and N-voltage models; Requires F220236 Motor (Motor manufacturer Part No.* F-391994-61) and a 2.65 inch pulley

NOTE: Kits can only be used on models starting 12/97.

*** NOTE:** Refer to the *Motor Manufacturer's Part Number on the Motor's Nameplate* section for help with locating the motor manufacturer's part number.

Drive Box - Models SF35PV, SF50PV, UF35PV and UF50PV (Drawing 4 of 5)



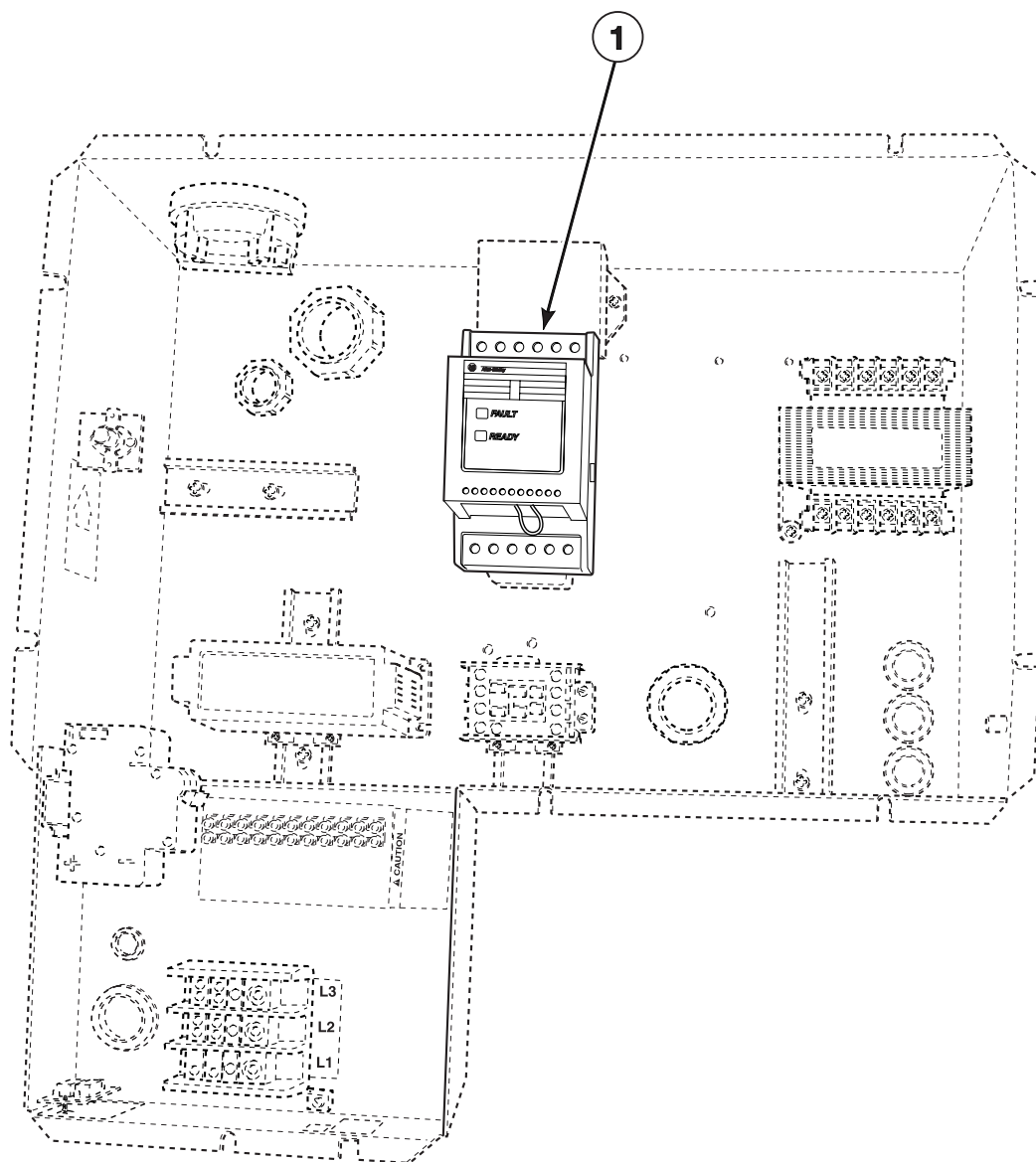
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Drive Box - Models SF35PV, SF50PV, UF35PV and UF50PV (Drawing 4 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0370843-823	160-Series AC Drive Kit	Models SF35PV and UF35PV; Q-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079901900 1305 to 160-Series AC Drive Retrofit Kit; Requires F220215U Motor (Motor manufacturer Part No.* G63653) and a 3 inch pulley
	F0370843-824	160-Series AC Drive Kit	Models SF35PV and UF35PV; T-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079901901 1305 to 160-Series AC Drive Retrofit Kit; Requires F220215U Motor (Motor manufacturer Part No.* G63653) and a 3 inch pulley
	F0370844-823	160-Series AC Drive Kit	Models SF35PV and UF35PV; P and N-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079902000 1305 to 160-Series AC Drive Retrofit Kit; Requires F220215U Motor (Motor manufacturer Part No.* G63653) and a 3 inch pulley
	F0370843-825	160-Series AC Drive Kit	Models SF35PV and UF35PV; Q-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079902100 1305 to 160-Series AC Drive Retrofit Kit; Requires F220215M Motor (Motor manufacturer Part No.* F-391719-61) and a 3 inch pulley
	F0370843-826	160-Series AC Drive Kit	Models SF35PV and UF35PV; T-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079902101 1305 to 160-Series AC Drive Retrofit Kit; Requires F220215M Motor (Motor manufacturer Part No.* F-391719-61) and a 3 inch pulley
	F0370844-825	160-Series AC Drive Kit	Models SF35PV and UF35PV; P and N-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079902200 1305 to 160-Series AC Drive Retrofit Kit; Requires F220215M Motor (Motor manufacturer Part No.* F-391719-61) and a 3 inch pulley

*** NOTE: Refer to the *Motor Manufacturer's Part Number on the Motor's Nameplate* section for help with locating the motor manufacturer's part number.**

Drive Box - Models SF35PV, SF50PV, UF35PV and UF50PV (Drawing 5 of 5)



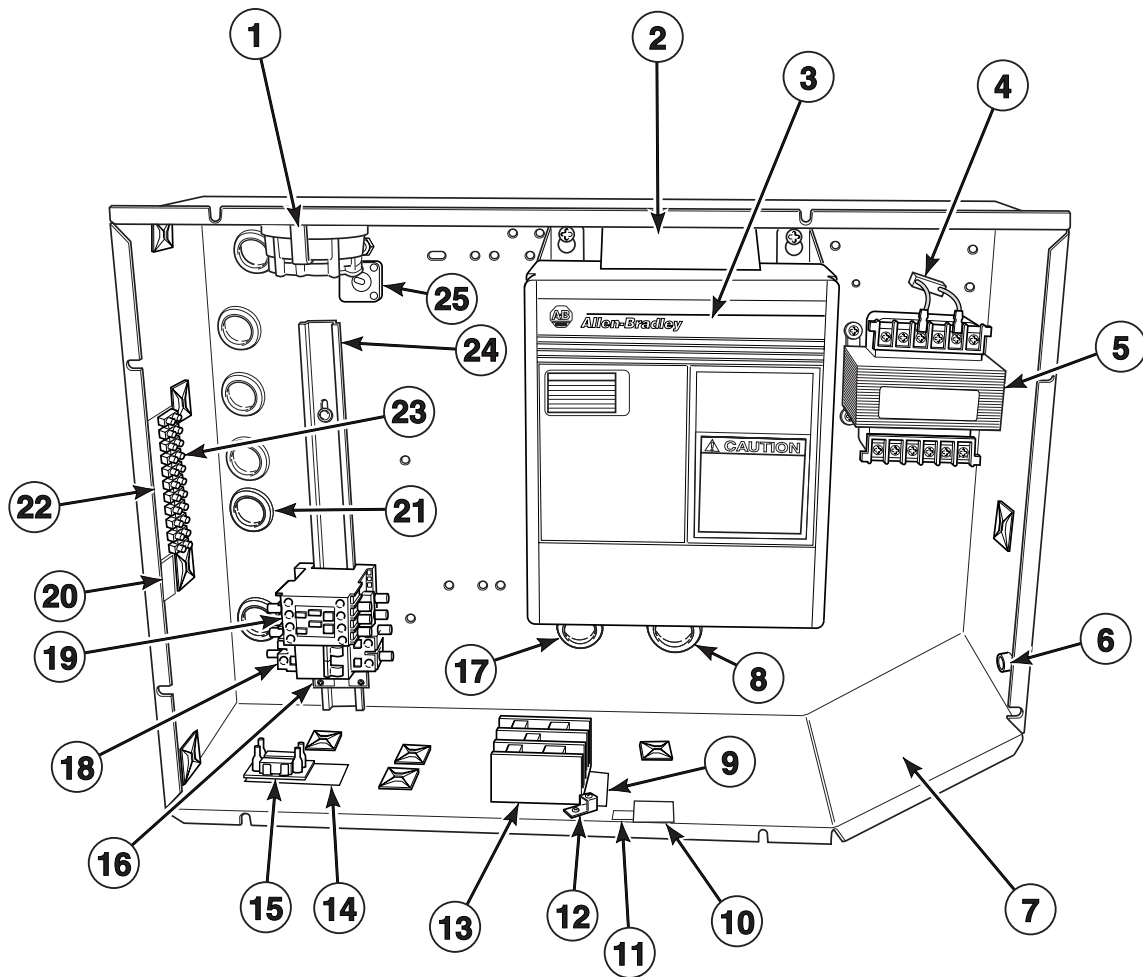
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Drive Box - Models SF35PV, SF50PV, UF35PV and UF50PV (Drawing 5 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0370853-812	160-Series AC Drive Kit	Models SF50PV and UF50PV; Q-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079900200 1305 to 160-Series AC Drive Retrofit Kit; Requires F220214U Motor (Motor manufacturer Part No.* G68094) and a 2.65 inch pulley
	F0370853-813	160-Series AC Drive Kit	Models SF50PV and UF50PV; Q-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079900300 1305 to 160-Series AC Drive Retrofit Kit; Requires F220434 Motor (Motor manufacturer Part No.* 7965) and a 2.65 inch pulley
	F0370853-814	160-Series AC Drive Kit	Models SF50PV and UF50PV; Q-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079900400 1305 to 160-Series AC Drive Retrofit Kit; Requires F220214M Motor (Motor manufacturer Part No.* 9-391718-60) and a 2.65 inch pulley
	F0370853-815	160-Series AC Drive Kit	Models SF50PV and UF50PV; Q-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079879000 1305 to 160-Series AC Drive Retrofit Kit; Requires F220236 Motor (Motor manufacturer Part No.* F-391994-61) and a 2.65 inch pulley
	F0370854-812	160-Series AC Drive Kit	Models SF50PV and UF50PV; P and N-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079900500 1305 to 160-Series AC Drive Retrofit Kit; Requires F220214U Motor (Motor manufacturer Part No.* G68094) and a 2.65 inch pulley
	F0370854-813	160-Series AC Drive Kit	Models SF50PV and UF50PV; P and N-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079900600 1305 to 160-Series AC Drive Retrofit Kit; Requires F220434 Motor (Motor manufacturer Part No.* 7965) and a 2.65 inch pulley
	F0370854-814	160-Series AC Drive Kit	Models SF50PV and UF50PV; P and N-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079900700 1305 to 160-Series AC Drive Retrofit Kit; Requires F220214M Motor (Motor manufacturer Part No.* 9-391718-60) and a 2.65 inch pulley
	F0370854-815	160-Series AC Drive Kit	Models SF50PV and UF50PV; P and N-voltage models originally equipped with 160-Series AC Drives or models previously updated with F079879100 1305 to 160-Series AC Drive Retrofit Kit; Requires F220236 Motor (Motor manufacturer Part No.* F-391994-61) and a 2.65 inch pulley

* NOTE: Refer to the *Motor Manufacturer's Part Number on the Motor's Nameplate* section for help with locating the motor manufacturer's part number.

Drive Box - Models SF85PV and UF85PV

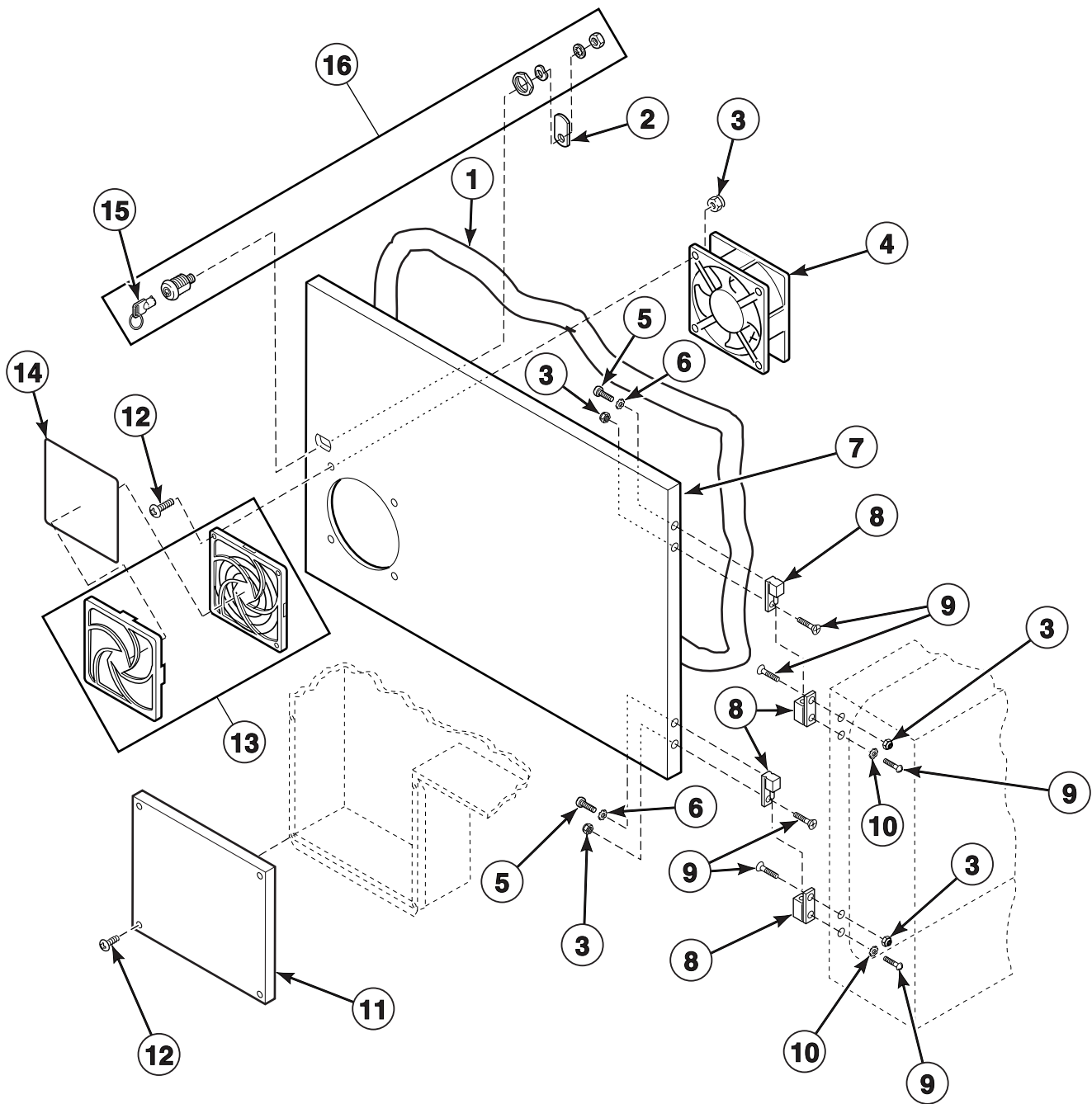


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Drive Box - Models SF85PV and UF85PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0340345-10P	Water Level Switch	
2	F0636279-00	Vent Shield Assembly	
3	F370838	Inverter Drive	Models starting 1/2/97; Models with suffix PVQ or PVT
	F370835	Inverter Drive	Models starting 1/2/97; Models with suffix PVP or PVN
4	F330217P	RC Network Filter	Includes F140627 Connector and F141022 Connector
5	F360124P	Transformer	150 VA; Standard models
	F360125	Transformer	250 VA; Models with water reuse option
6	F140526	Plug	1/2 inch
7	F0634607-00	AC Drive Box Assembly	Includes item 2
8	F140224	Strain Relief Connector	PG29
9	F231437	Input Power Decal	
10	F230630	Ground Decal	
11	F231434	Ground Decal	
12	F140734	Ground Terminal Lug	
13	F140770	Input Terminal Block	
14	F231271	External Supply Fuse Decal	
15	F0350312-10	Fuse Holder	
16	F330530	End Anchor	
17	F180485	Cap Plug	7/8 inch
18	F350201	Circuit Breaker	2 pole; 2 Amp; Models with suffix PVP or PVN
	F350202	Circuit Breaker	2 pole; 3 Amp; Models with suffix PVQ or PVT
19	F330178P	Contactor	
20	F231345-4	External Supply Caution Decal	
21	F180486	Cap Plug	1 1/8 inch
22	F230764-6	External Supply Connection Decal	
23	F140782	Terminal Block	
24	F610845	Mounting Rail	
25	F141873	Harness Assembly	Water reuse

Drive Box Cover - Models SF35PV, SF50PV, UF35PV and UF50PV

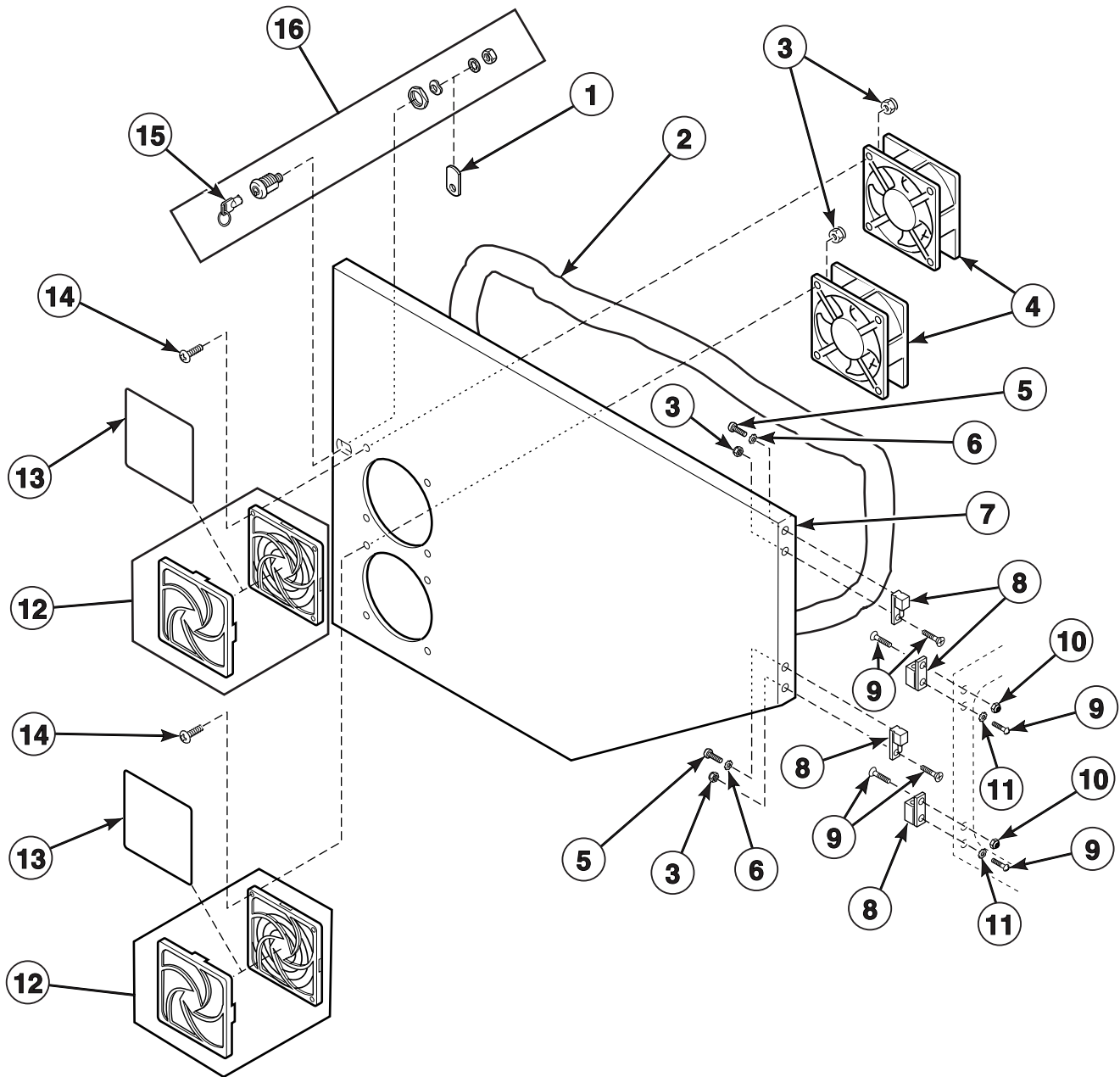


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Drive Box Cover - Models SF35PV, SF50PV, UF35PV and UF50PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F170176	Gasket	Order 6 feet
2	F606295	Lock Latch	
3	F430231	Nut	
4	F110106	Muffin Fan	
5	F430928	Screw	
6	F431113	Washer	
7	F631741	AC Drive Box Cover	
8	F190209	Lift-Off Hinge	
9	F432231	Screw	
10	F431125	Washer	
11	F631705	Electric Box Cover	
12	F430976	Screw	
13	F220900	Filter Retainer Guard	
14	F0270321-00P	Filter	
15	F160562	Key	GR3800
16	F190802P	Lid Lock	Includes item 15

Drive Box Cover - Models SF85PV and UF85PV

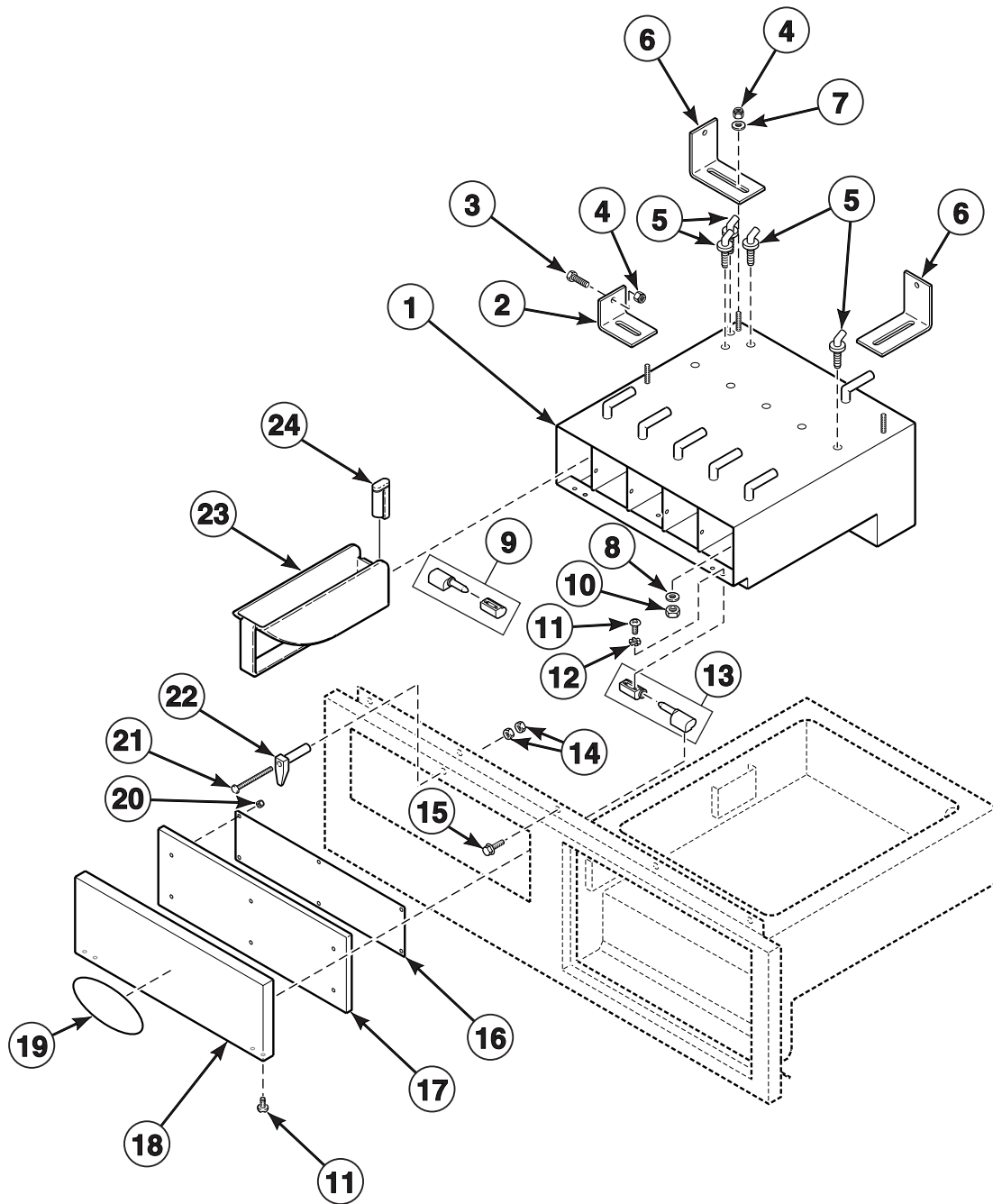


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Drive Box Cover - Models SF85PV and UF85PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F606295	Lock Latch	
2	F170176	Gasket	Order 7 feet
3	F430232	Nut	
4	F110106	Muffin Fan	
5	F430928	Screw	
6	F431113	Washer	
7	F607373	AC Drive Box Cover	Models starting 8/97
	F633001	AC Drive Box Cover	Models through 8/97; Rectangular
8	F190209	Lift-Off Hinge	
9	F432231	Screw	
10	F430231	Nut	
11	F431125	Washer	
12	F220900	Filter Retainer Guard	
13	F0270321-00P	Filter	
14	F430976	Screw	
15	F160562	Key	GR3800
16	F190802P	Lid Lock	Includes item 15

Supply Dispenser



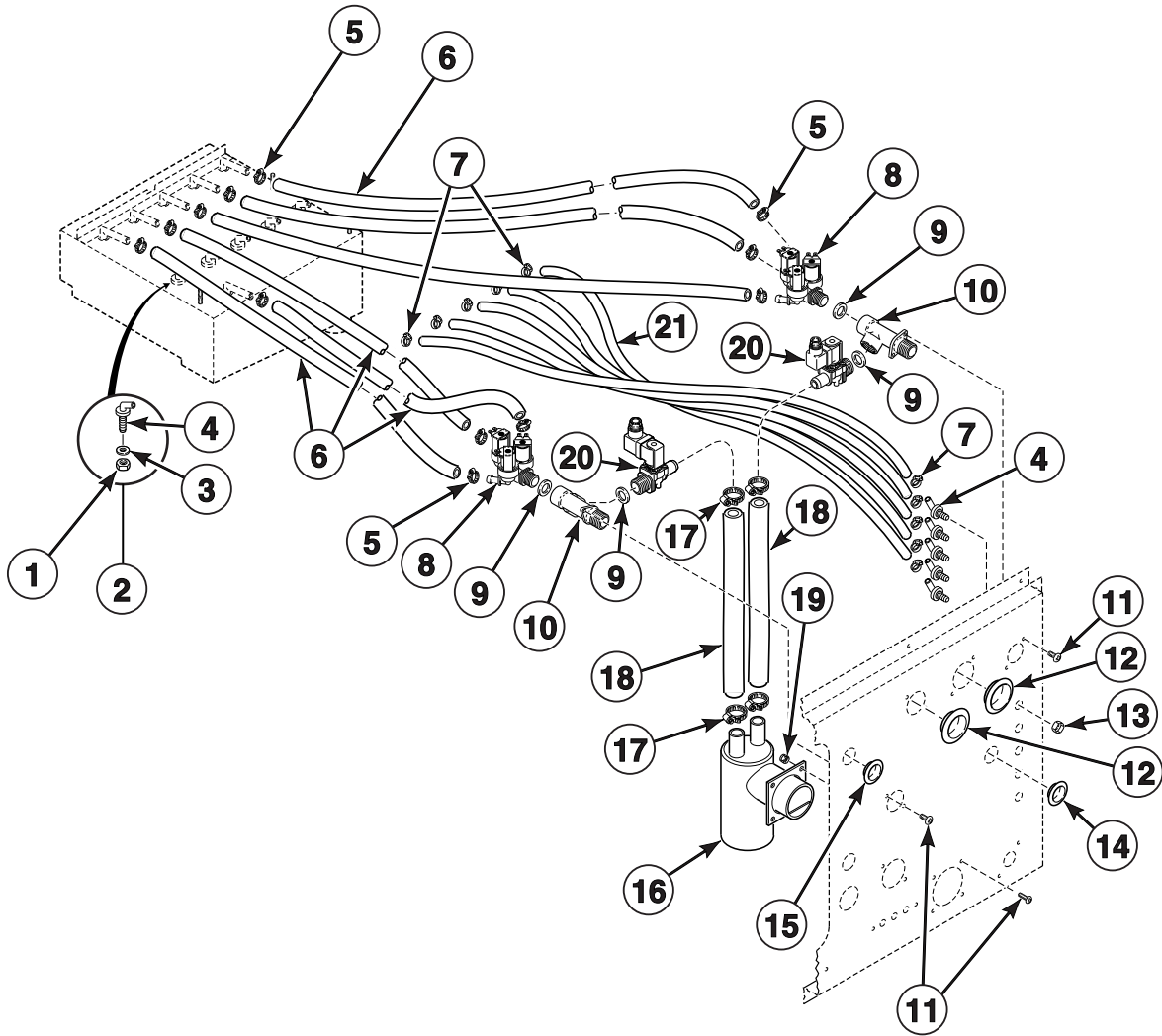
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Supply Dispenser

REF	PART NO.	DESCRIPTION	COMMENTS
1	F607022-2	Supply Dispenser Weldment	Models SF35PV and UF35PV
	F606048	Supply Dispenser Assembly	Models SF50PV and UF50PV
	F607052-1	Supply Dispenser Weldment	Models SF85PV and UF85PV
2	F609663	Dispenser Support Bracket	Short
3	F430939	Screw	
4	F431024	Nut	
5	F380300	Injection Nozzle	
	F749002	Supply Dispenser Kit	Includes items 8 and 10
6	F609664	Dispenser Support Bracket	Long
7	F431105	Washer	
8	F431131	Washer	
9	F190202	Lift-Off Hinge	Left
10	F431001	Nut	
11	F432229	Screw	
12	F431108	Washer	
13	F190205P	Lift-Off Hinge	Right
14	F431005	Nut	
15	F430179	Screw	
16	F606729	Gasket Cover	Models SF35PV and UF35PV
	F606323	Gasket Cover	Models SF50PV and UF50PV
	N/A	Gasket Cover	Models SF85PV and UF85PV
17	F606804	Supply Dispenser Gasket	Models SF35PV, SF50PV, UF35PV and UF50PV
	F607060	Supply Dispenser Gasket	Models SF85PV and UF85PV
18	F606728	Dispenser Cover	Models SF35PV and UF35PV
	F606324	Supply Dispenser Cover Weldment	Models SF50PV and UF50PV
	F749801	Dispenser Cover Kit	Models SF85PV and UF85PV
19	F230806	Logo Decal	Models UF35PV, UF50PV and UF85PV; Oval
	F231225	Logo Decal	Models SF35PV, SF50PV and SF85PV; Rectangular
20	F431000	Nut	
21	F606612	Screw	
22	F606607	Supply Dispenser Latch	
23	F150368	Supply Dispenser Cup	Small; Models SF35PV and UF35PV use 5; Models SF50PV and UF50PV use 3
	F150369	Supply Dispenser Cup	Large; Models SF50PV and UF50PV use 3; Models SF85PV and UF85PV use 5
24	F150390	Siphon Tube	

N/A = Part no longer available

Fill and Supply System - Models SF35PV, SF50PV, UF35PV and UF50PV

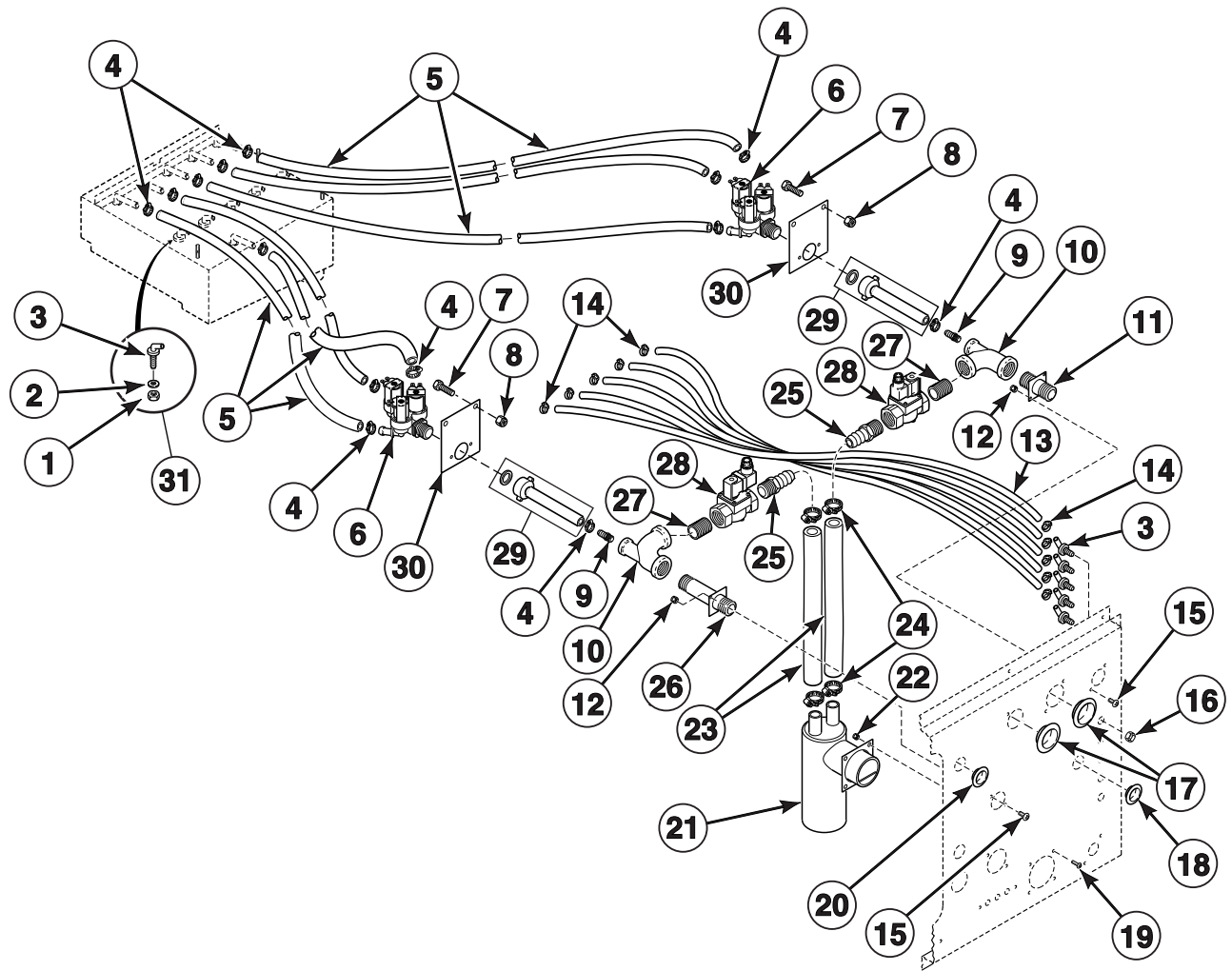


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Fill and Supply System - Models SF35PV, SF50PV, UF35PV and UF50PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F431001	Nut	
2	F730168	Injection Nozzle Kit	Includes items 1 and 3
3	F431131	Washer	
4	F380300	Injection Nozzle	
5	36801	Hose Clamp	No. 8
6	F200199P	Water Hose	
7	F200217	Hose Clamp	No. 7
8	F380951P	3-Way Valve	Mueller
	F381725P	3-Way Valve	Elbi
9	20290	Washer	
10	F150246	Water Connection Inlet Manifold	Standard thread
	F150247	Water Connection Inlet Manifold	Metric thread
11	F430909	Screw	
12	F180502	Button Plug	
13	F430224	Nut	
14	F180485	Cap Plug	
15	F180505	Rocker Plug	
16	F606031	Vacuum Breaker Weldment	
17	F200222	Hose Clamp	No. 12
18	F200128P	Water Hose	Order 3 feet
19	F430232	Nut	
20	F381702P	Valve	Parker; Models SF35PV and UF35PV; Models starting 5/99; F380993P Valve Repair Kit
	F380953P	1-Way Valve	Mueller; Models SF35PV and UF35PV; Models through 5/99; F380939 Valve Repair Kit
	F381700P	Valve	Parker; Models SF50PV and UF50PV; Models starting 5/99; F380941 Valve Repair Kit
	F380763P	1-Way Valve	Mueller; Models SF50PV and UF50PV; Models through 5/99; F380991P Water Valve Repair Kit
21	F200168P	Tubing	Sold per foot

Fill and Supply System - Models SF85PV and UF85PV

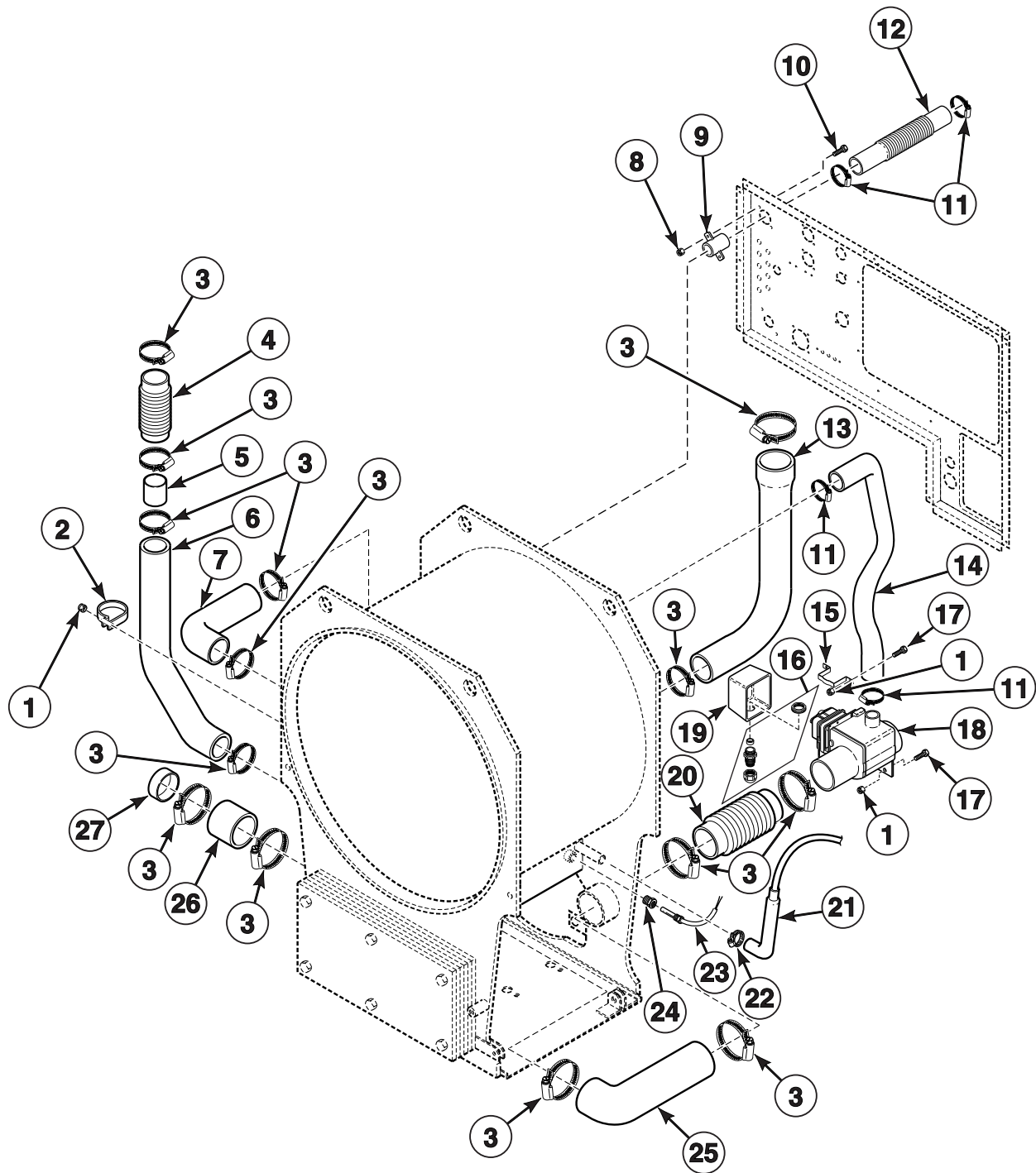


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Fill and Supply System - Models SF85PV and UF85PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F431001	Nut	
2	F170208	O-Ring	
3	F380300	Injection Nozzle	
4	36801	Hose Clamp	No. 8
5	F200199P	Water Hose	
6	F381725P	3-Way Valve	
7	F430179	Screw	
8	F430220	Nut	
9	F421964	Hose Barb	
10	F420415	Tee	
11	F607515	Nipple Weldment	Standard thread
	F609279	Nipple Weldment	Metric thread
12	F430215	Nut	
13	F200168P	Tubing	
14	F200217	Hose Clamp	No. 7
15	F430925	Screw	
16	F430224	Nut	
17	F180486	Cap Plug	
18	F180507	Cap Plug	
19	F430909	Screw	
20	F180505	Rocker Plug	
21	F607489	Vacuum Breaker Weldment	
22	F430232	Nut	
23	F200155P	Hose	
24	F200222	Hose Clamp	No. 12
25	F421952	Hose Barb	
26	F607532	Nipple Weldment	
27	F420118	Nipple	
28	F381727P	Valve	
29	F200509	Water Hose	
30	F607518	Supply Valve Plate	
31	F730168	Injection Nozzle Kit	Includes items 1-3

Hoses and Drain System



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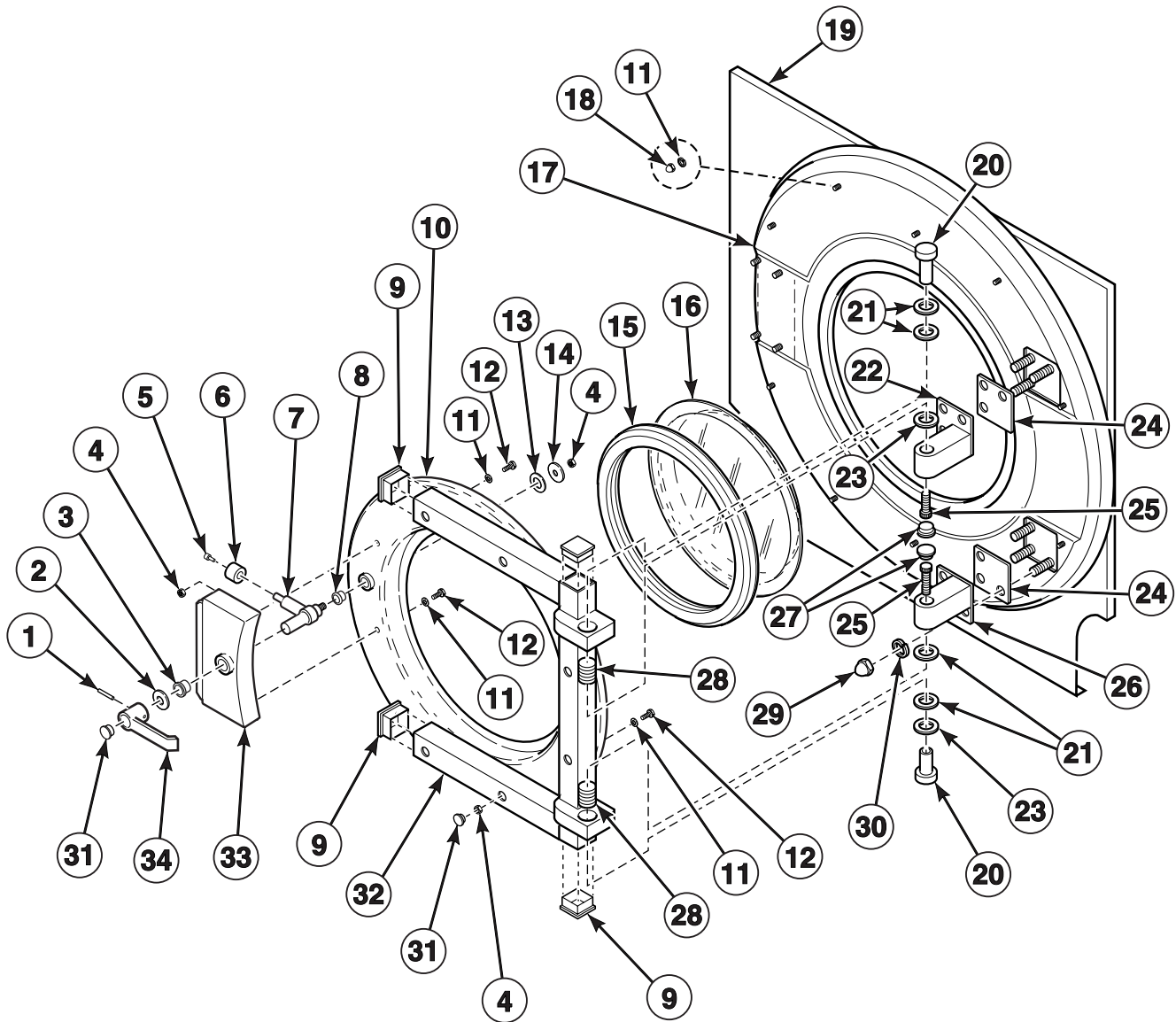
Hoses and Drain System

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430215	Nut	
2	F140645	Cable Clamp	
3	F200213	Hose Clamp	No. 40
4	F200171	Supply Hose	Models SF35PV, SF50PV, UF35PV and UF50PV; Upper
	F150415	Supply Hose	Models SF85PV and UF85PV; Upper
5	F602794-1	Tubing	
6	F200172	Supply Hose	Lower
7	F200175	Fill Hose	Lower
8	F431024	Nut	
9	F422517	Vent Nipple	
10	F430925	Screw	
11	F200215	Hose Clamp	No. 28
12	F200170	Vent Hose	
13	F200173	Fill Hose	Upper
14	F150377	Overflow Hose	Models SF35PV, SF50PV, UF35PV and UF50PV
	F150394	Overflow Hose	Models SF85PV and UF85PV
15	F606647	Drain Support Bracket	
16	F140329	Strain Relief Connector	PG13.5
17	F430103	Screw	
18	F038062800	Drain Valve	
19	F380946	Drain Motor Cover	
20	F200169	Drain Hose	Models SF35PV, SF50PV, UF35PV and UF50PV
21	F200142	Air Trap Hose	Models SF35PV, SF50PV, UF35PV and UF50PV
	F200163	Air Trap Hose	Models SF85PV and UF85PV
22	F200222	Hose Clamp	No. 12
23	F370606P	Temperature Probe	
24	F421936	Reducer Bushing	Models through 1995
25	F150356	Drain Hose	Models SF35PV, SF50PV, UF35PV and UF50PV
	F150411	Drain Hose	Models SF85PV and UF85PV
26	F607461	Plug Hose	
27	N/A	Sump Plug Weldment	

N/A = Part no longer available

Door Assembly - Models SF35PV and UF35PV

New Style; Models Starting 9/97



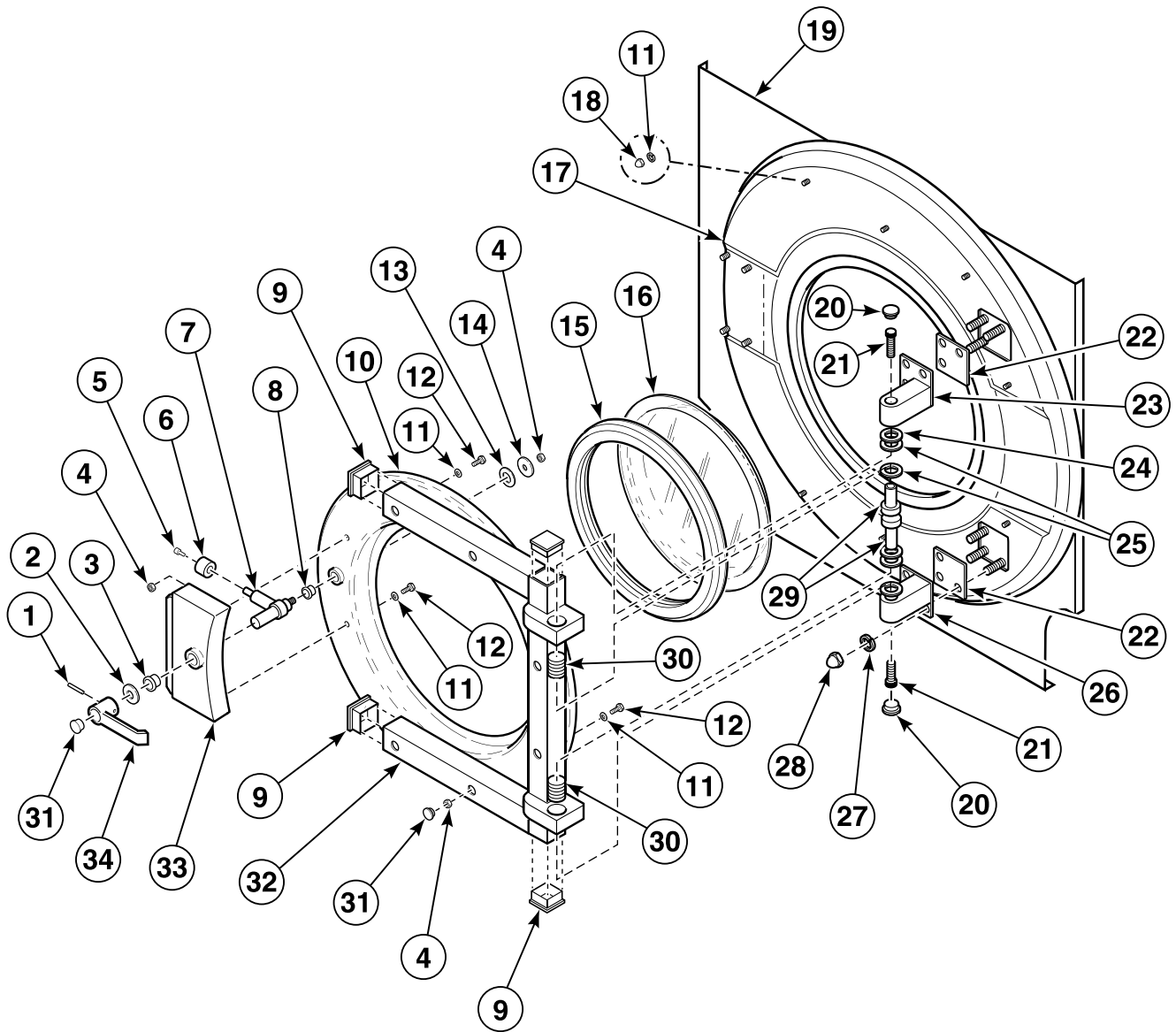
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Door Assembly - Models SF35PV and UF35PV

REF	PART NO.	DESCRIPTION	COMMENTS
	F746006-02	Door Retro Kit	Includes items 1-34, F791001 Shell Band Fastener Kit, F230806 Logo Decal, F170125P Shell Band Seal, and F410102 Clear Sealant
	F634027	Door Hinge Assembly	Includes items 1-33 and F230806 Logo Decal
	F746503	Door Lock Pivot Kit	Includes items 1-8, 13 and 14
1	F431222	Spring Pin	
2	F431907	Washer	
3	F280253	Bushing	
4	F431024	Nut	
5	F340502P	Switch Magnet	
6	F100145	Follower Cam	
7	F608536	Pivot Lock Weldment	
8	F280252	Bushing	
9	F190308	Cap Plug	1 1/2 inch; 4 per door
10	F634002	Door Weldment	
11	F431100	Washer	
12	F430923	Screw	
13	F431143	Washer	
14	F431142	Washer	
15	F170123-1	Door Gasket	
16	F290207P	Door Glass Kit	
17	F633684	Shell Front Weldment	
18	F431026	Nut	
19	F607036	Shell Front Cover	
20	F432306	Hinge Pin	
21	F431934	Washer	
22	F0150281-00	Upper Hinge Base	
23	F431933	Washer	
24	F631662	Hinge Shim	3 per hinge
25	F432285	Screw	
26	F0150282-00	Lower Hinge Base	
27	F190309	Cap Plug	7/8 inch; 2 per door
28	F280293	Bearing Sleeve	
29	F431047	Nut	
30	F431001	Nut	
31	F140563	Plug	7 per door
32	F633944	Hinge Door Weldment	
33	F631670	Door Support Bracket Weldment	
34	F150225	Door Handle	

Door Assembly - Models SF50PV and UF50PV

New Style; Models Starting 9/97



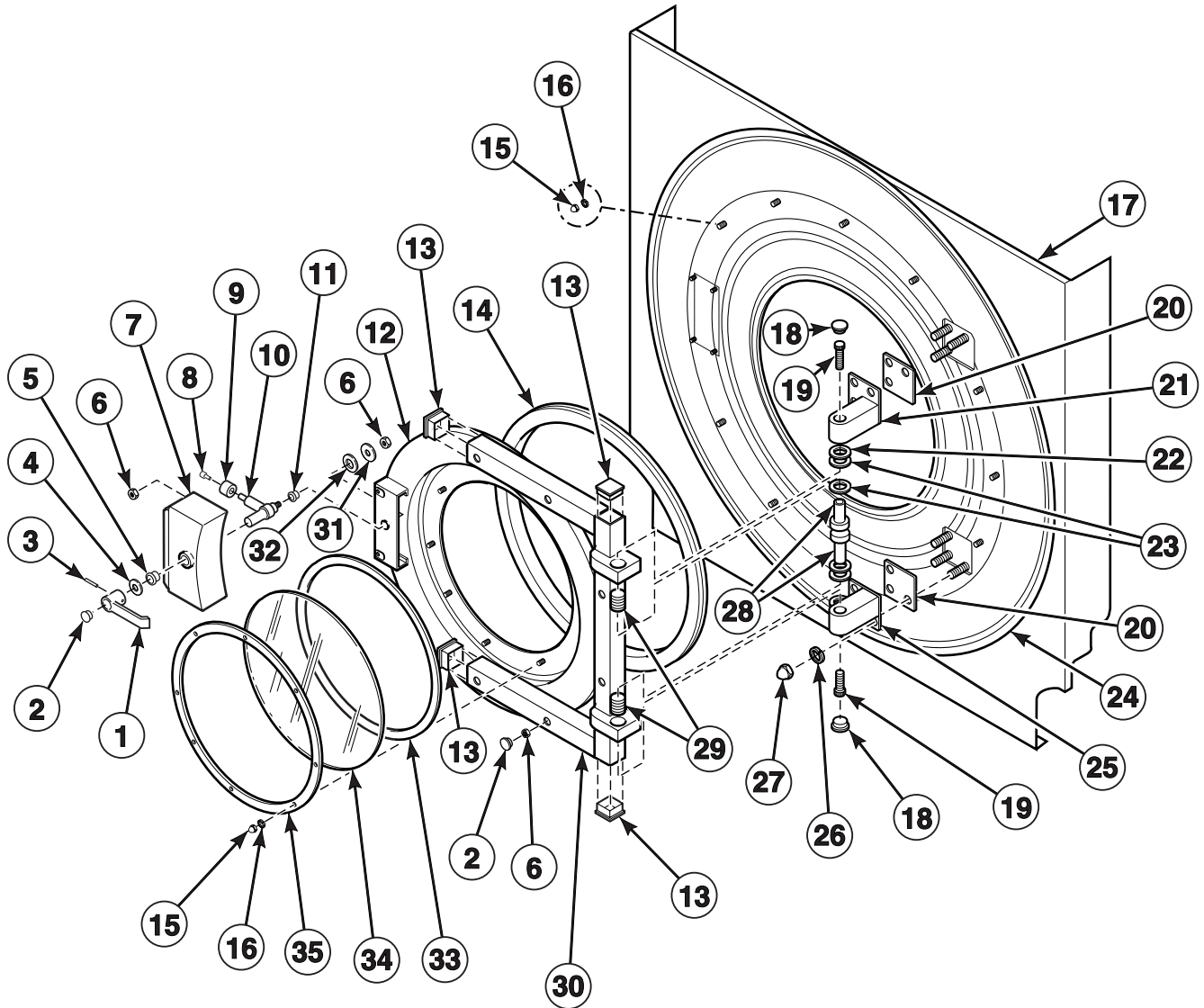
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Door Assembly - Models SF50PV and UF50PV

REF	PART NO.	DESCRIPTION	COMMENTS
	F746007-02	Door Retro Kit	Includes items 1-34, F230806 Logo Decal, F170125P Shell Band Seal and F410102 Clear Sealant
	F633978	Door Hinge Assembly	Includes items 1-34 and F230806 Logo Decal
	F746503	Door Lock Pivot Kit	Includes items 1-8, 13 and 14
1	F431222	Spring Pin	
2	F431907	Washer	
3	F280253	Bushing	
4	F431024	Nut	
5	F340502P	Switch Magnet	
6	F100145	Follower Cam	
7	F608536	Pivot Lock Weldment	
8	F280252	Bushing	
9	F190308	Cap Plug	1 1/2 inch
10	F633843	Door Weldment	
11	F431100	Washer	
12	F430923	Screw	
13	F431143	Washer	
14	F431142	Washer	
15	F170124-1	Door Gasket	
16	F290208P	Door Glass	
17	F631651	Shell Front Weldment	
18	F431026	Nut	
19	F606539	Shell Front Cover	
20	F190309	Cap Plug	7/8 inch
21	F432285	Screw	
22	F631662	Hinge Shim	
23	F0150281-00	Upper Hinge Base	
24	F431933	Washer	
25	F431934	Washer	
26	F0150282-00	Lower Hinge Base	
27	F431001	Nut	
28	F431047	Nut	
29	F432306	Hinge Pin	
30	F280293	Bearing Sleeve	
31	F140563	Plug	
32	F633746	Door Hinge Weldment	
33	F631670	Door Support Bracket Weldment	
34	F150225	Door Handle	

Door Assembly - Models SF85PV and UF85PV

New Style; Models Starting 9/97

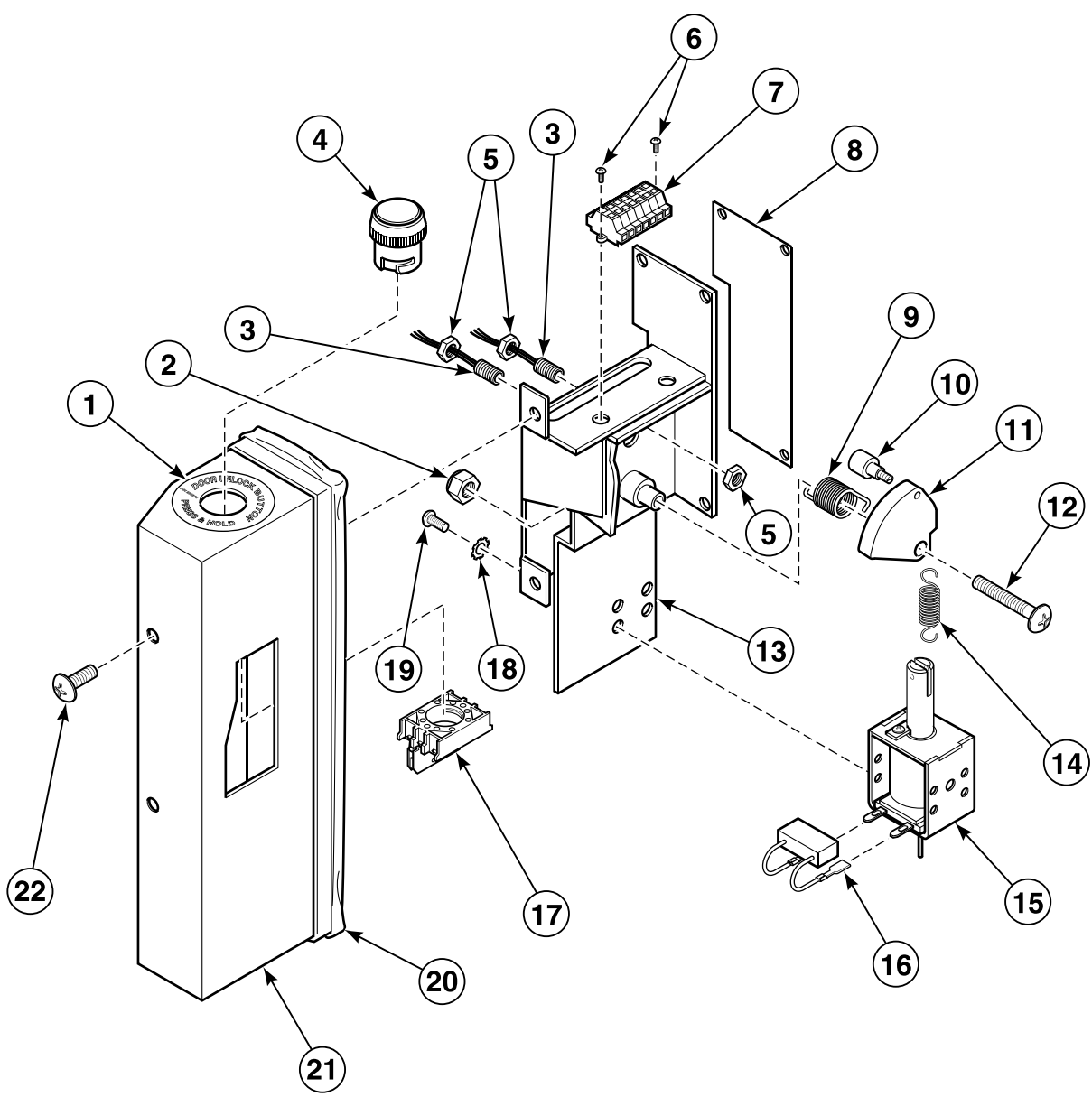


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Door Assembly - Models SF85PV and UF85PV

REF	PART NO.	DESCRIPTION	COMMENTS
	F746008-02	Door Retro Kit	Includes items 1-35, F230806 Logo Decal, F170120RP Shell Band Gasket and F410102 Clear Sealant
	F746503	Door Lock Pivot Kit	Includes items 3-6, 8-11, 14, 31 and 32
1	F150225	Door Handle	
2	F140563	Plug	
3	F431222	Spring Pin	
4	F431907	Washer	
5	F280253	Bushing	
6	F431024	Nut	
7	F633698	Door Support Weldment	
8	F340502P	Switch Magnet	
9	F100145	Follower Cam	
10	F608536	Pivot Lock Weldment	
11	F280252	Bushing	
12	F633692	Door Weldment	
13	F190308	Cap Plug	1 1/2 inch
14	F170167	Door Gasket	
15	F431026	Nut	
16	F431100	Washer	
17	F607386	Shell Front Cover	
18	F190309	Cap Plug	7/8 inch
19	F432285	Screw	
20	F631662	Hinge Shim	
21	F0150285-00	Upper Hinge Base	
22	F431933	Washer	
23	F431934	Washer	
24	F631650	Shell Front Weldment	
25	F0150286-00	Lower Hinge Base	
26	F431036	Nut	
27	F431047	Nut	
28	F432306	Hinge Pin	
29	F280293	Bearing Sleeve	
30	F633746	Door Hinge Weldment	
31	F431142	Washer	
32	F431143	Washer	
33	F170117	Door Glass Gasket	
34	F290201P	Glass	
35	F601239	Door Glass Retainer	

Door Lock

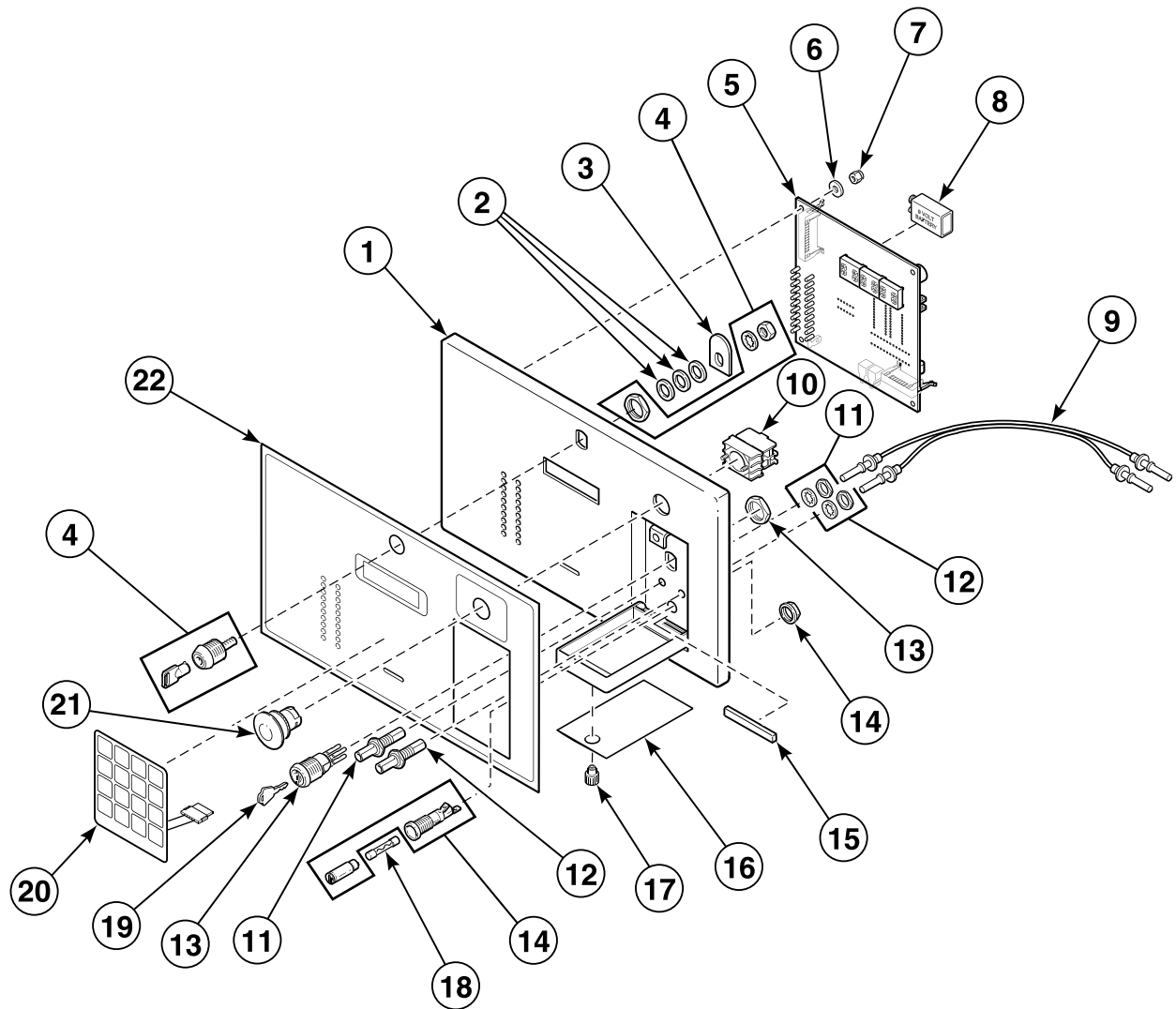


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Door Lock

REF	PART NO.	DESCRIPTION	COMMENTS
	F730478	Door Lock Kit	Includes items 2-4, 6, 8-15, 17 and 18
1	F230816	Door Unlock Decal	
2	F431024	Nut	
3	F340503P	Hall Effect Sensor Switch	
4	F340712	Momentary Pushbutton	
5	F430215	Nut	
6	F430928	Screw	
7	F140766	Terminal	8 pole
8	F606563	Door Lock Shim	
9	F310133	Door Cam Torsion Spring	
10	F340502P	Switch Magnet	
11	F0150518-00	Door Lock Cam	
12	F430921	Screw	
13	F606540	Door Lock Bracket Weldment	
14	F310107	Spring	
15	F300122P	Intermittent Duty Solenoid	
16	F330217P	RC Network Filter	Includes F140627 Connector and F141022 Connector
17	F330153	Block Contactor	
18	F431106	Washer	
19	F430995	Screw	
20	F170404	Trim	
21	F606529	Door Lock Cover Weldment	
22	F430985	Screw	

Control Module Front

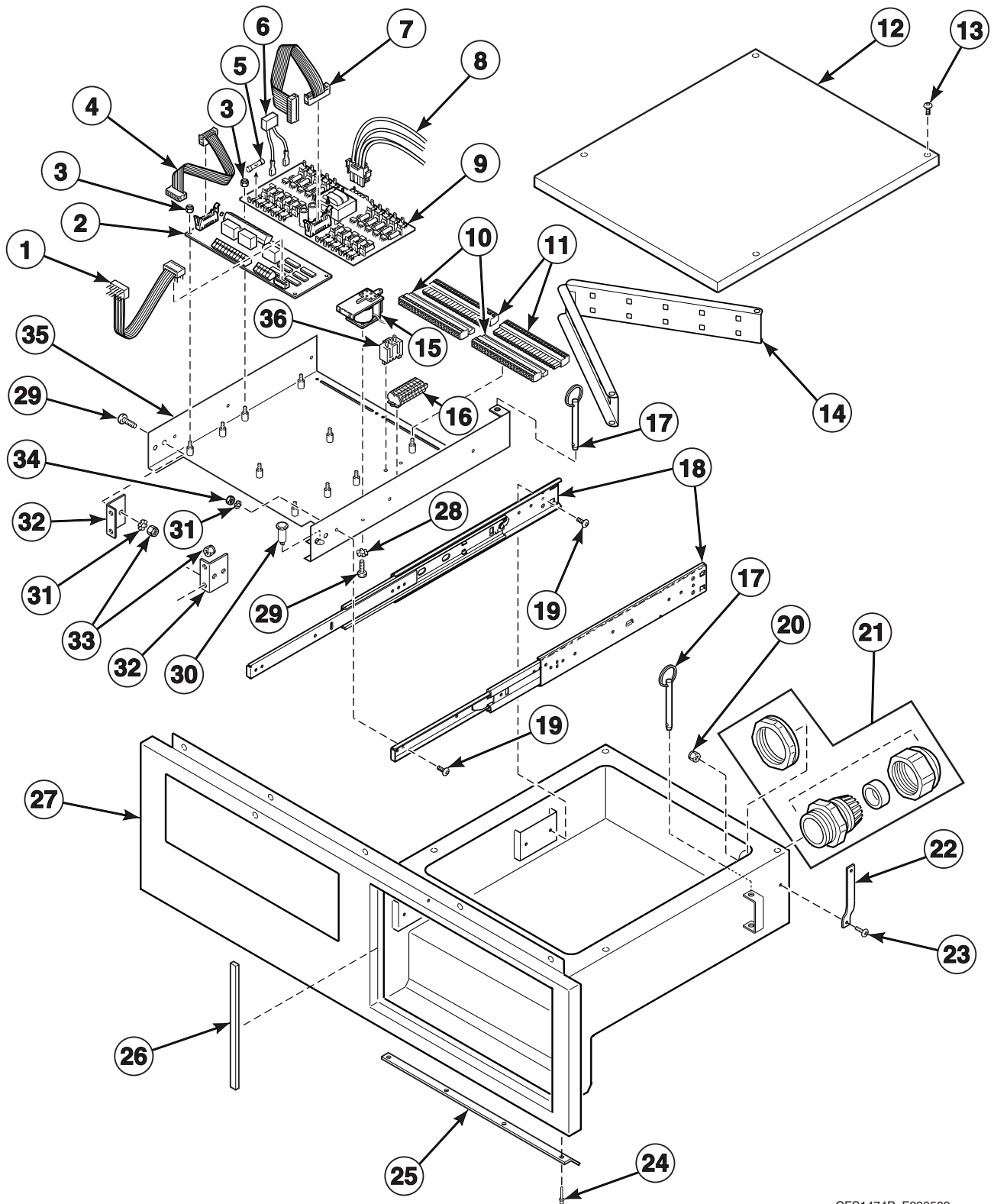


CFS1477P_F230509

Control Module Front

REF	PART NO.	DESCRIPTION	COMMENTS
1	F631038	Module Face Weldment	
2	F430317	Washer	
3	F606295	Lock Latch	
4	F190802P	Lid Lock	Includes key
5	F370534-20P	WE-6 Computer	
6	F431113	Washer	
7	F430231	Nut	
8	F191101	Battery	
9	F606682	Cable Assembly	10 inches; Includes items 11 and 12
10	F340445	Contact Block Switch	
11	F140575P	Connector	Gray
12	F140576	Connector	Blue
13	F340800P	Keymode Run/Program Switch	
14	F350304P	Fuse Holder	
15	F170128	Sponge Rubber	Order 2 feet
16	F230785	Control and Fuse Decal	
17	F430525	Screw	
18	F350104	Fuse	2 Amp
19	F370709	Program Key	
20	F230724P	Keypad Decal	
21	F340718	Emergency Stop Pushbutton	
22	F230783-2	Control Panel Decal	

Control Module

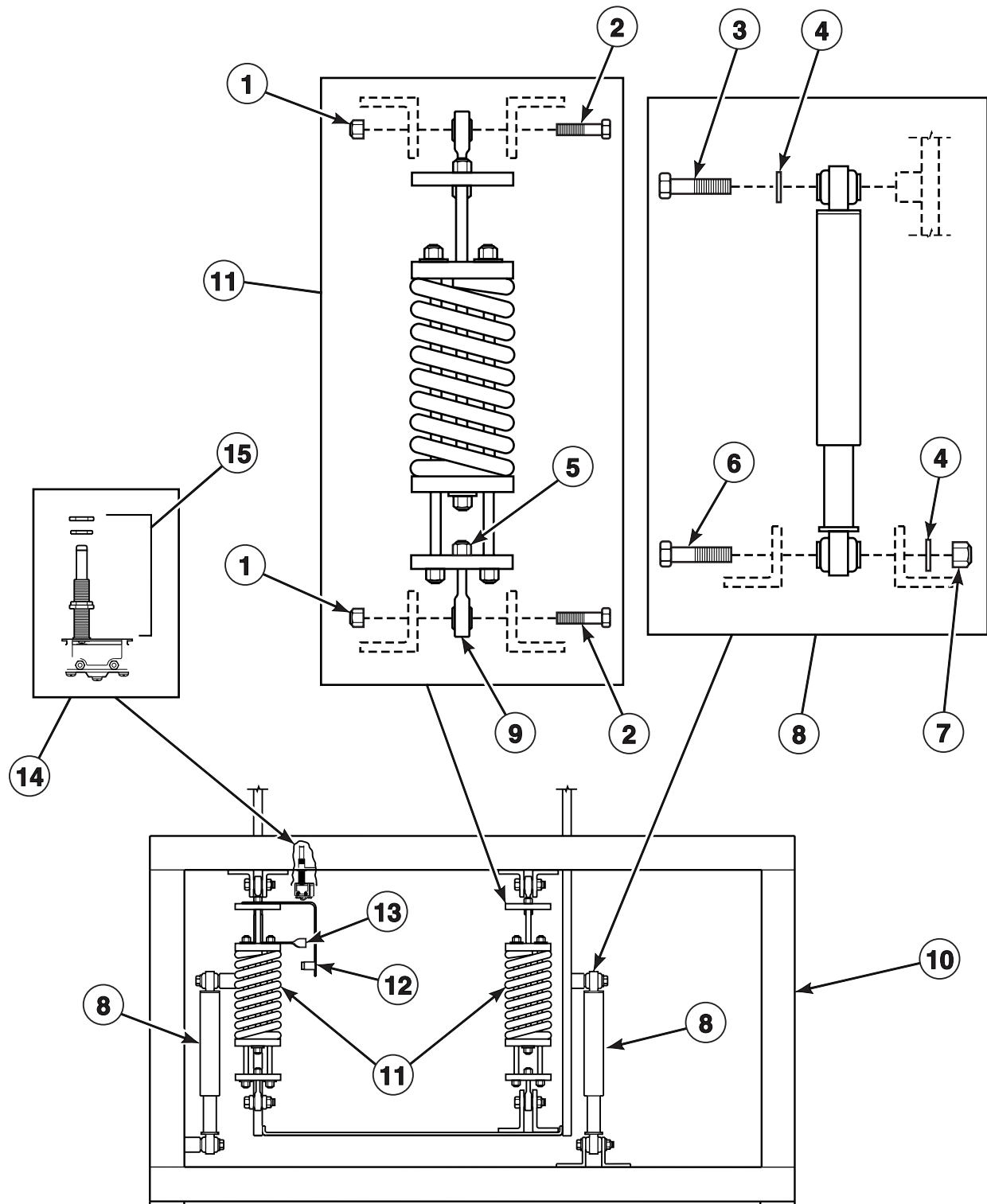


CFS1474P_F230509

Control Module

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140223P	Ribbon Cable	8 inch; 16 pin
2	F370446P	WE-6 Interface CCA Kit	
3	F430231	Nut	
4	F140218P	Ribbon Cable	12 inch; 16 pin
5	F350110	Fuse	1 Amp
	F350109	Fuse	.5 Amp
	F350108	Fuse	.125 Amp
6	F330217P	RC Network Filter	Includes F140627 Connector and F141022 Connector
7	F140219P	Ribbon Cable	15 inch; 26 pin
8	F784003P	Jumper Kit	
9	F0370443-10P	Output CCA	
10	F140622	24 Circuit Connector	2 per machine
	F141003	12 Circuit Connector	1 per machine
11	F140623	24 Circuit Connector	2 per machine
	F141002	12 Circuit Connector	1 per machine
12	F606543	Electrical Box Cover	
13	F430976	Screw	
14	F606397	Cable Guide Weldment	
15	F300203P	Buzzer	120 Volt
16	F140779	Terminal	16 position
17	F430407	Ring-Grip Pin	
18	F190217	Ball Bearing Set Slide	
19	F430920	Screw	
20	F430215	Nut	
21	F140341	Strain Relief Connector	PG36
22	F606586	Electrical Box Support Bracket	
23	F430925	Screw	
24	F432222	Rivet	
25	F170407	Flat Plastic	Models SF35PV, SF50PV, UF35PV and UF50PV
	F170406	Flat Plastic	Models SF85PV and UF85PV
26	F170128	Sponge Rubber	Order 5 feet
27	F608393	Front Panel Weldment	Models SF35PV and UF35PV
	F608396	Front Panel Weldment	Models SF50PV and UF50PV
	F608399	Front Panel Weldment	Models SF85PV and UF85PV
28	F431113	Washer	
29	F430928	Screw	
30	F350412	Light	Red
31	F431108	Washer	
32	F606309	Module Face Bracket	
33	F431017	Nut	
34	F430220	Nut	
35	F630251	Electrical Panel Weldment	
36	F330227	Flange Relay	120 Volt; Models SF35PV, SF50PV, UF35PV and UF50PV use 4; Models SF85PV and UF85PV use 5

Suspension System - Models SF35PV and UF35PV

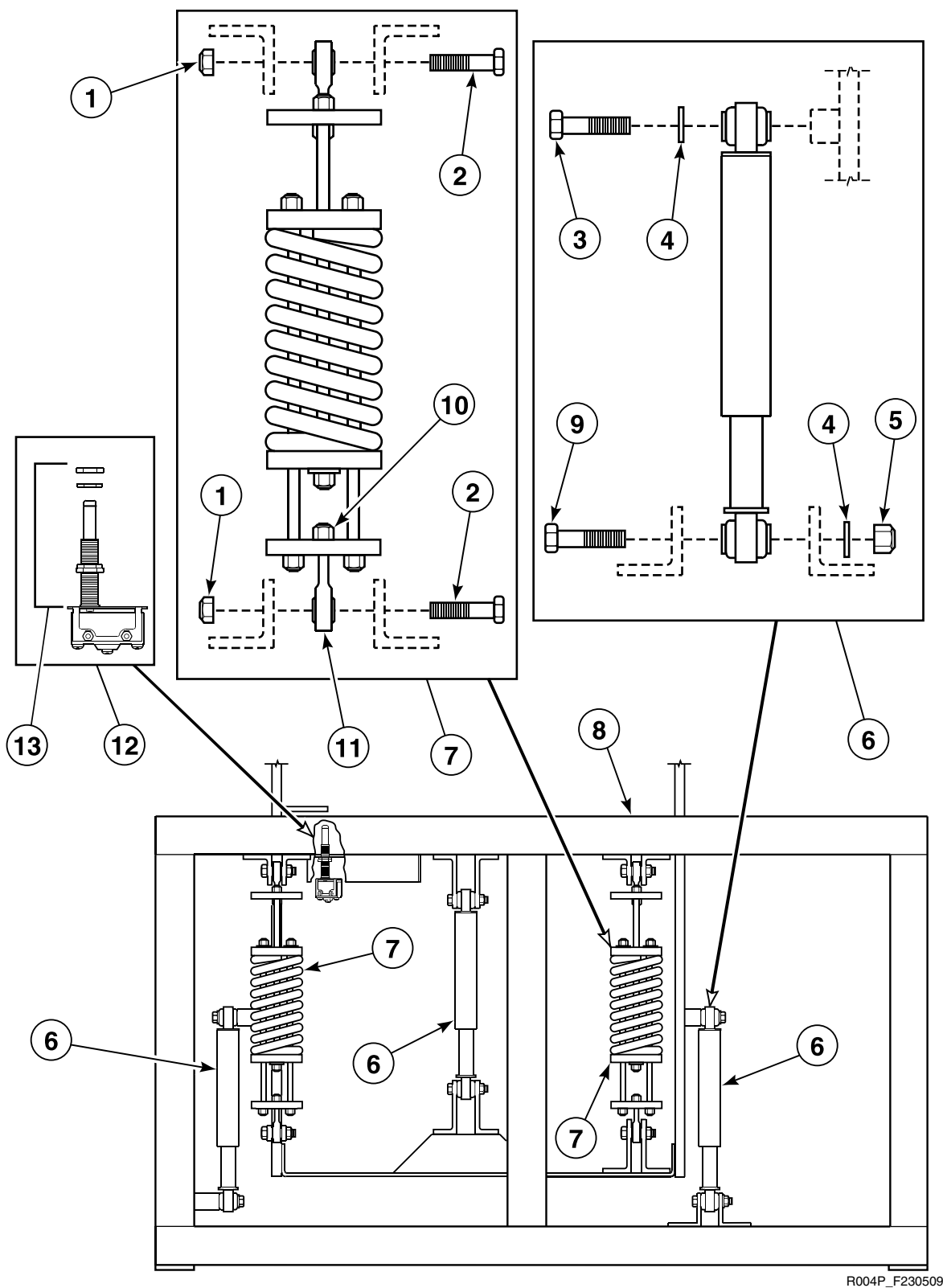


R005PE3D_F230509

Suspension System - Models SF35PV and UF35PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430218	Nut	
2	F430144	Screw	
3	F430148	Screw	
4	F430332	Washer	
5	F430241	Nut	
6	F430146	Screw	
7	F430228	Nut	
8	F250500	Shock Absorber	4 per machine
9	F100140	Rod End Bearing	
10	F606689	Frame Assembly	
11	F790504	Spring Kit	Includes 1 spring; Includes items 1, 2, 5, 9 and all hardware shown
	F790505SUB	Spring Kit Sub-Assembly	Includes 1 spring and out-of-balance bracket; Includes items 1, 2, 5, 9 and all hardware shown
12	F730438	Out-of-Balance Optical Sensor Kit	
13	F606582	Balance Sensor Bracket	
14	F340901	Door Hinge Switch	
15	F340913	Switch Extension	

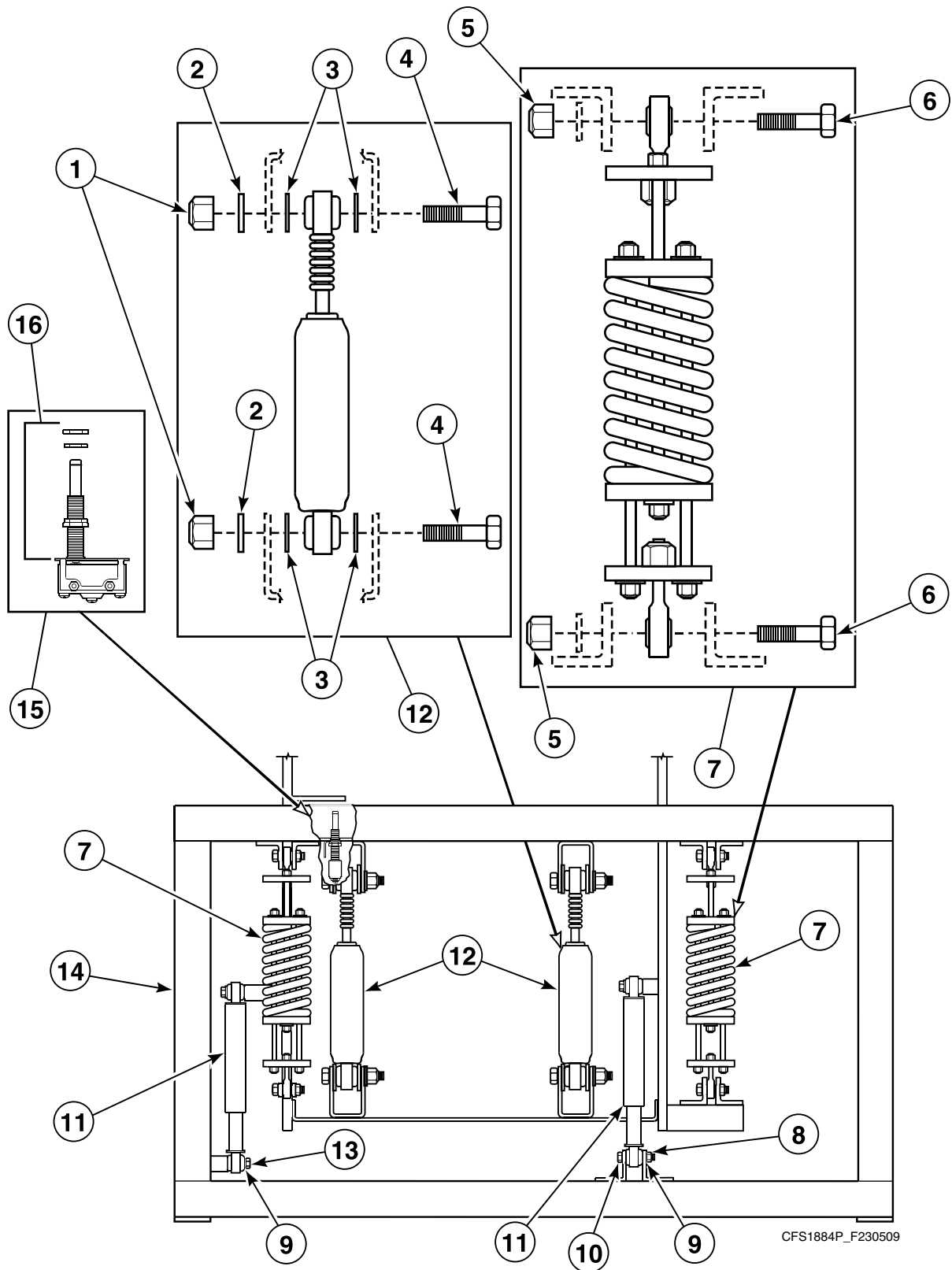
Suspension System - Models SF50PV and UF50PV



Suspension System - Models SF50PV and UF50PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430218	Nut	
2	F430144	Screw	
3	F430148	Screw	
4	F430332	Washer	
5	F430228	Nut	
6	F250500	Shock Absorber	6 per machine
7	F790506	Spring Kit	Includes 1 spring
	F790507	Spring Kit Assembly	Includes 1 spring and 1 balance bracket
8	F605911	Frame Assembly	
9	F430146	Screw	
10	F430241	Nut	
11	F100140	Rod End Bearing	
12	F340901	Door Hinge Switch	
13	F340913	Switch Extension	

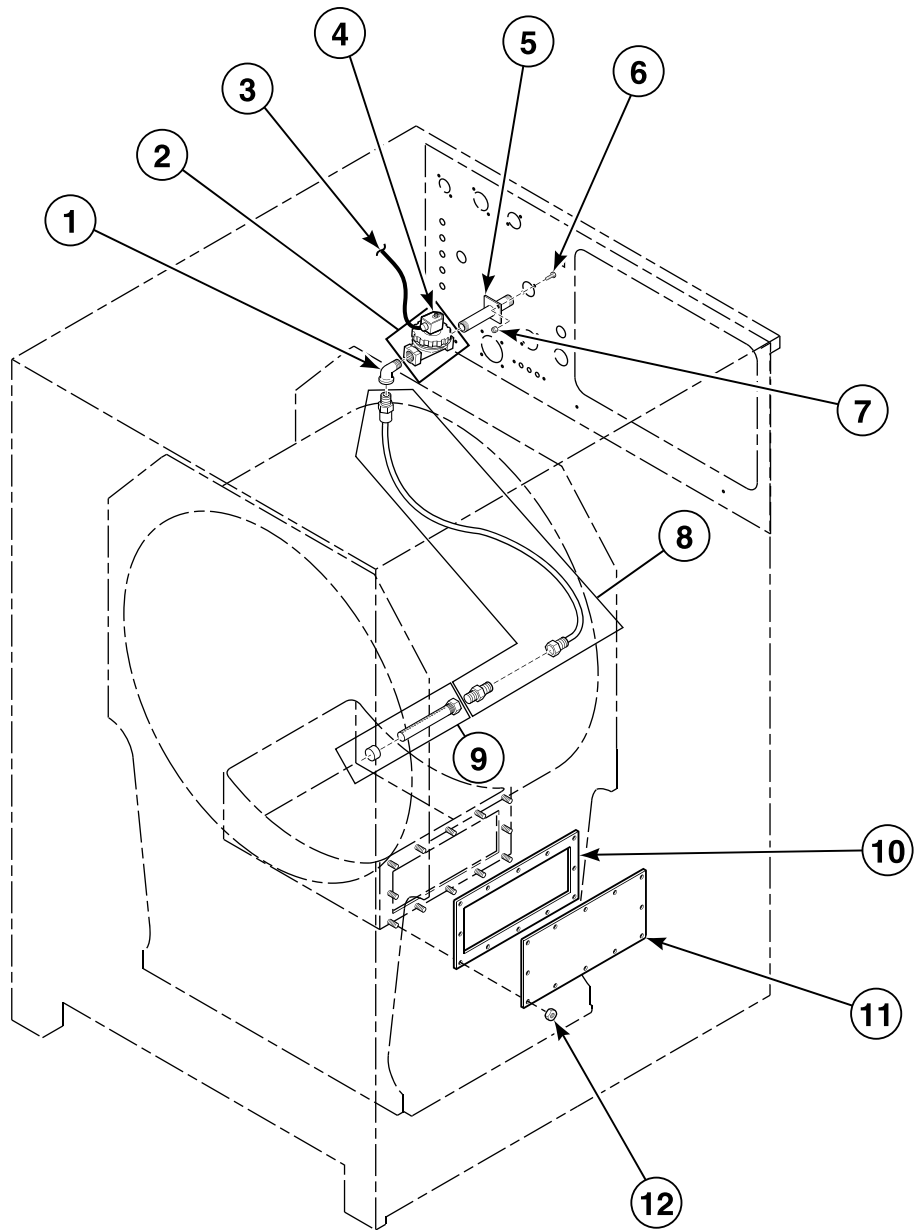
Suspension System - Models SF85PV and UF85PV



Suspension System - Models SF85PV and UF85PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430201	Nut	
2	F430325	Washer	
3	F431920	Washer	
4	F430157	Screw	
5	F430239	Nut	
6	F430979	Screw	
7	F790502	Spring Kit	Includes 1 spring
	F790503	Spring Assembly Kit	Includes 1 spring and 1 out-of-balance bracket
8	F430228	Nut	
9	F430332	Washer	
10	F430146	Screw	
11	F250500	Shock Absorber	4 per machine
12	F250501	Shock Absorber	4 per machine
13	F430148	Screw	
14	F607313	Frame Assembly	
15	F340901	Door Hinge Switch	
16	F340913	Switch Extension	

Steam Heat Option

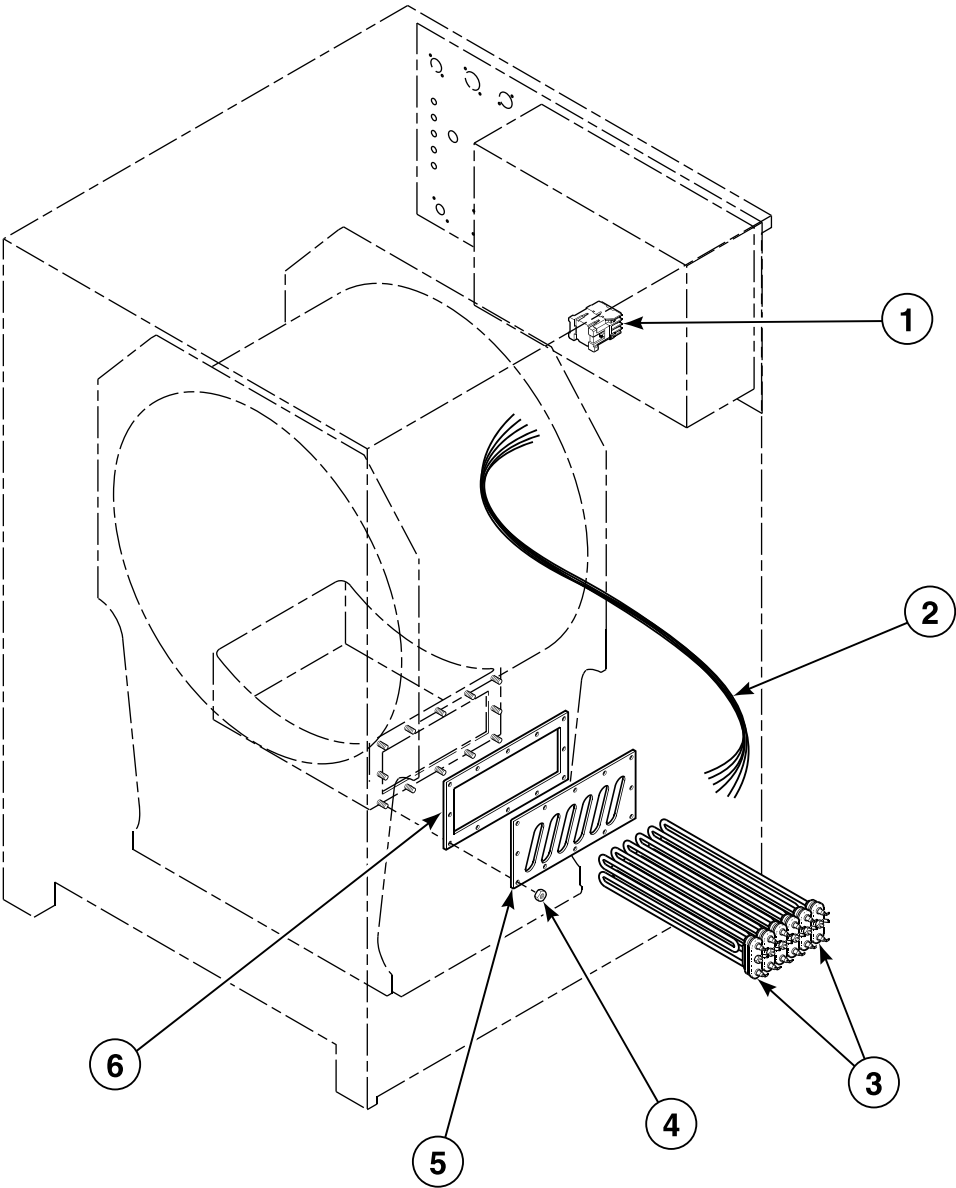


CFS1885P_F230509

Steam Heat Option

REF	PART NO.	DESCRIPTION	COMMENTS
	F730548	Steam Heat Kit	Includes items 1, 2, and 5-9
1	F421103	Street Elbow	
2	F380786P	Steam Valve	Includes item 4
	F380984P	Steam Valve Repair Kit	
3	F140227	Cable	Order 10 feet
4	F380986P	DIN Coil	
5	F606575	Steam Connection Weldment	
6	F430925	Screw	
7	F430215	Nut	
8	F200154	Steam Hose	Models SF35PV, SF50PV, UF35PV and UF50PV
	F200153P	Steam Hose	Models SF85PV and UF85PV
9	F603131	Steam Injection Tube Assembly	
10	F170177	Sump Gasket	Models UF35PV and SF35PV
	F170178	Sump Gasket	Models UF50PV and SF50PV
	F170179	Sump Gasket	Models UF85PV and SF85PV
11	F631492	Standard Plate	Models UF35PV and SF35PV
	F631726	Standard Plate	Models UF50PV and SF50PV
	F631742	Standard Plate	Models UF85PV and SF85PV
	F360202	Heating Element Plug	Optional; Models SF35PV and UF35PV use 6; Models SF50PV and UF50PV use 9; Models SF85PV and UF85PV use 12
12	F431024	Nut	Models SF35PV, SF50PV, UF35PV and UF50PV use 12; Models SF85PV and UF85PV use 14

Electric Heat Option



CFS1886P_F230509

Electric Heat Option

REF	PART NO.	DESCRIPTION	COMMENTS
	F730447	Electric Heat Kit	Models SF35PV and UF35PV; 400 Volt; Includes items 1-6
	N/A	Electric Heat Kit	Models SF50PV and UF50PV; 400 Volt; Includes items 1-6
	N/A	Electric Heat Kit	Models SF85PV and UF85PV; 400 Volt; Includes items 1-6
1	F330187P	Contactator	120 Volt
2	F607745-2	Electric Heat Wire Harness	Models SF35PV and UF35PV
	F607748-2	Electric Heat Wire Harness	Models SF50PV and UF50PV
	F607749-2	Electric Heat Wire Harness	Models SF85PV and UF85PV
3	F360205P	Element	240 Volt; Models SF35PV and UF35PV use 6; Models SF50PV and UF50PV use 9; Models SF85PV and UF85PV use 12
4	F431024	Nut	Models SF35PV, SF50PV, UF35PV and UF50PV use 12; Models SF85PV and UF85PV use 14
5	F631457	Element Plate	Models SF35PV and UF35PV
	F631702	Element Plate	Models SF50PV and UF50PV
	F631740	Element Plate	Models SF85PV and UF85PV
6	F170177	Sump Gasket	Models SF35PV and UF35PV
	F170178	Sump Gasket	Models SF50PV and UF50PV
	F170179	Sump Gasket	Models SF85PV and UF85PV

N/A = Part no longer available

Motor Manufacturer's Part Number on the Motor's Nameplate

F220214 U

CATALOG#	668094	MODEL#	668
SHAFT END BRG	6206-2RSJC3	OPP END BRG	6205-2
FR	184T	TYPE	CTH
PH	3 ^{MAX} AMB	40°C	ID# H02-668094-M
INSUL CLASS	F	DUTY	CONT
HP	5.00	RPM	1760
VOLTS	195/ 390	SF	1.15
AMPS	16.60/ 8.3	CODE	K
SF AMPS		PF	
TEAO FPH AIR VEL 1000			

F220434

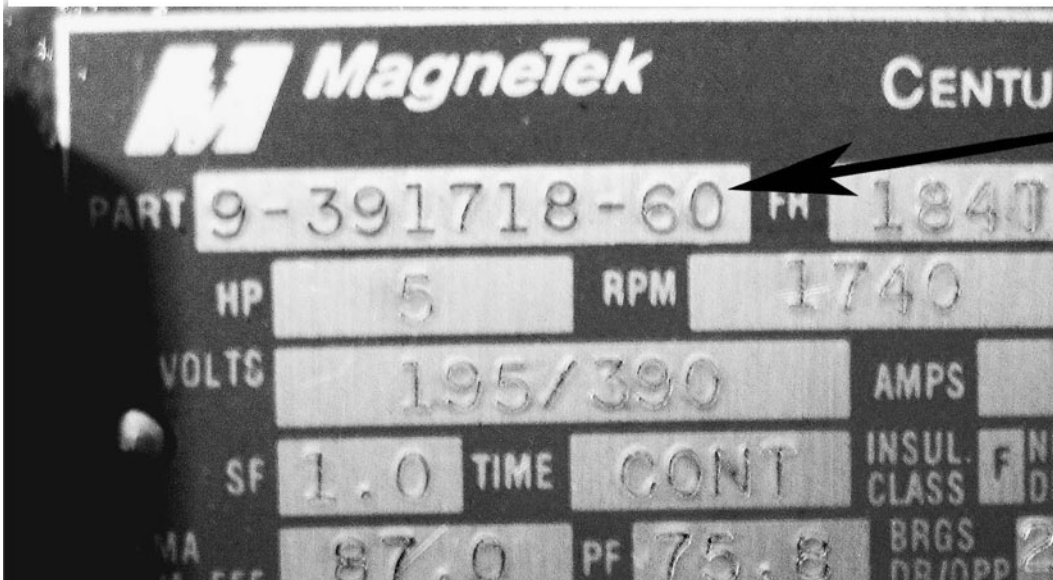
CATALOG#	65P28	MODEL#	7965
SHAFT END BRG	6206-27JC3	OPP END BRG	6205-27JC3
FR	184T	TYPE	TQF
PH	3 ^{MAX} AMB	40°C	ID# 612-7965-M
INSUL CLASS	F	DUTY	CONT
HP	5.0	RPM	1755
VOLTS	230/ 460	SF	1.15
AMPS	12.60/ 6.30	CODE	J
SF AMPS	4.20/ 7.10	PF	82.6
			

Motor
Manufacturer
Part No.
7965

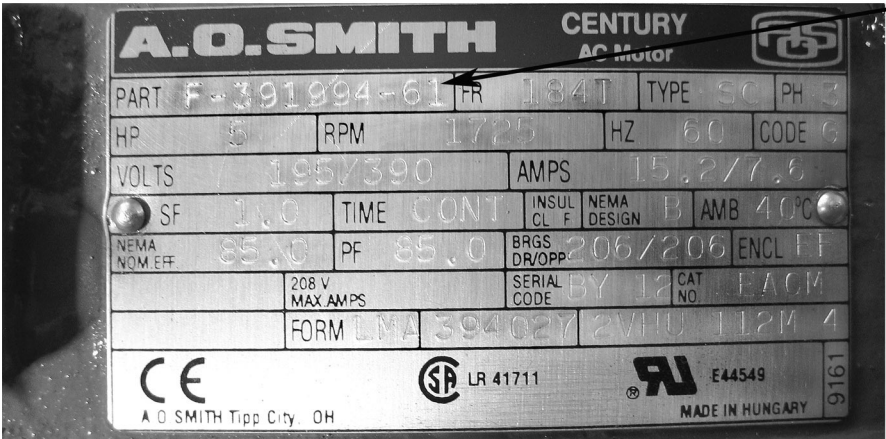
PHM2365P

Motor Manufacturer's Part Number on the Motor's Nameplate

F220214 M



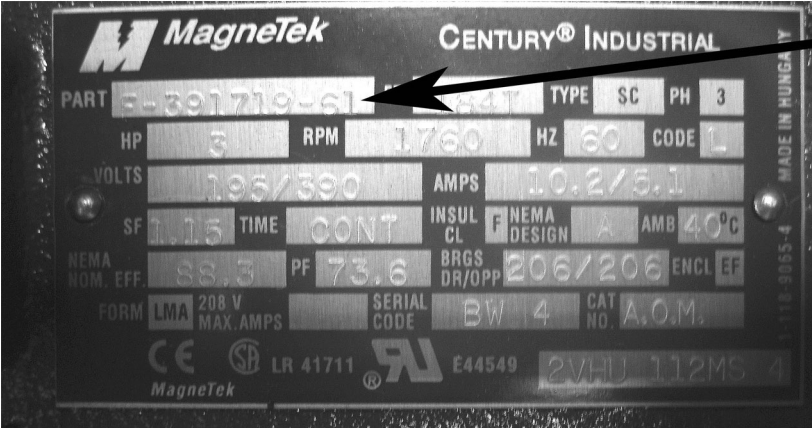
F220236



Motor
Manufacturer
Part No.
F-391994-61

Motor Manufacturer’s Part Number on the Motor’s Nameplate

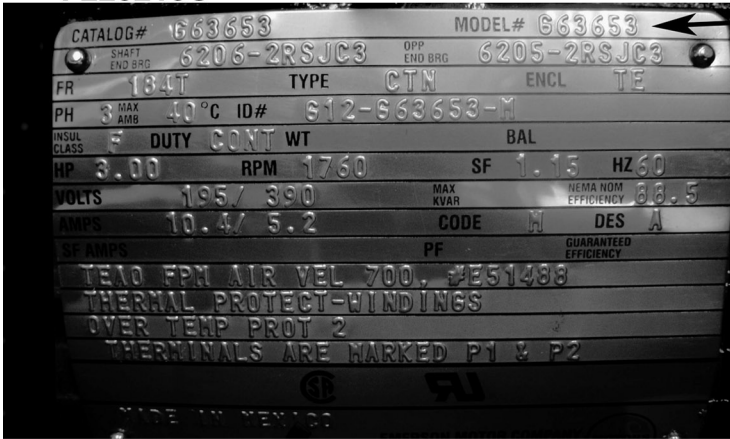
F220215M



Motor
Manufacturer
Part No.
F-391719-61

PHM2362P

F220215U



Motor
Manufacturer
Part No.
G63653

PHM2363P

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